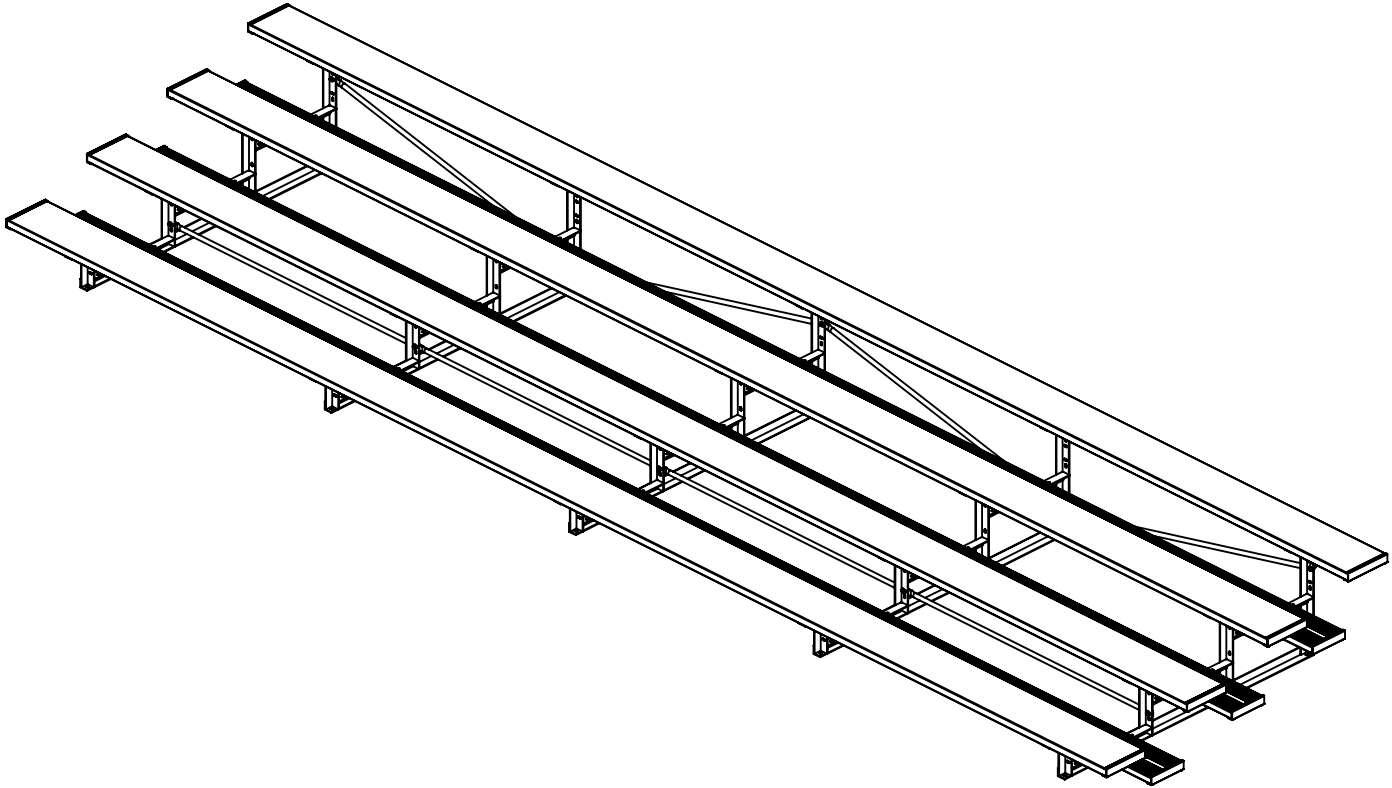


# DELUXE SERIES 4-ROW 27' BLEACHER

MODEL 1183-427G 4-ROW 27' STEEL

MODEL 1183-427A 4-ROW 27' ALUMINUM

Deluxe Series designed for dependability and trouble-free maintenance. Featuring 6" rise from row to row with nominal 12" aluminum planks for seats and 10" for footboards. And optional 2" x 6" ground sills



## SPECIFICATIONS:

Bleacher Frames are fabricated from 2" x 2" x 3/16" steel or aluminum angle. Frames are welded into a single unit. Frames may have optional 2" x 6" ground sills at every point where frames are in contact with the ground.

Deluxe Series Bleachers conform to the requirements of ICC 300-2012.

Seat and Foot Planks: Seat planks are nominal 2"x12"x27' and floor is nominal 2"x10"x27' extruded, ribbed aluminum. The edges and tops of planks shall be ribbed. The ribbed pattern, non-slip surface, is designed for safety and comfort. All exposed ends shall have aluminum caps fastened to the underside of the plank. Planks secure to each frame with two friction-type aluminum mounting clips capable of securing the plank against movement under a horizontal force of 400 lbs. All hardware is provided.

Finish: All fasteners shall be zinc plated.



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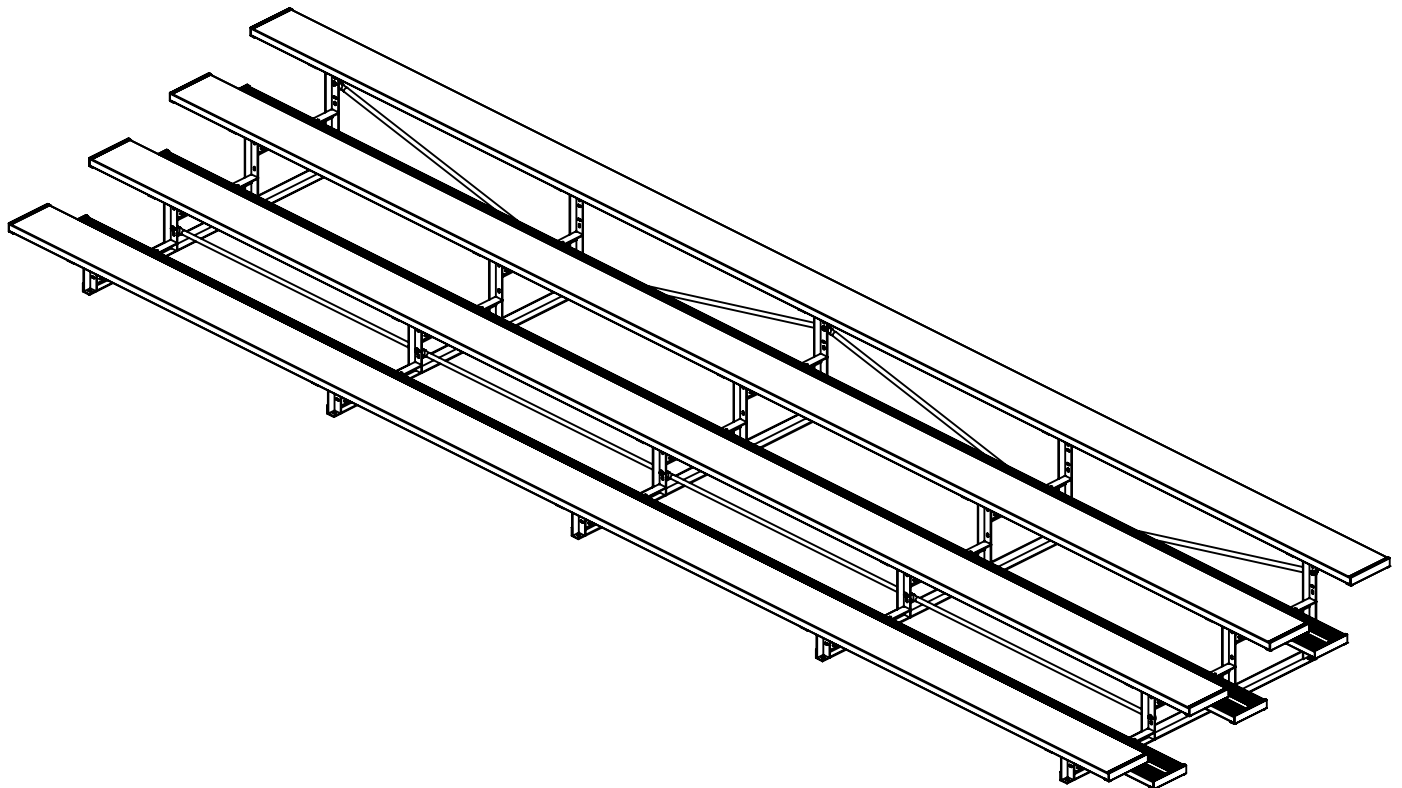
**4 ROW DELUXE 27FT**

MODEL NO.

**1183-427**

# BOM PARTS & FASTENERS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	ROW4A or ROW4G	BLEACHER 4-ROW FRAME	5
2	CIBLB74.625	BLEACHER BRACE 74-5/8" LONG	8
3	CIBLB76.375	BLEACHER BRACE 76-3/8" LONG	4
4	RMPLK27-12	ALUMINUM PLANK 12"x 324" ANODIZED	4
5	RMPLK27-10	ALUMINUM PLANK 10"x 324" ANODIZED	3
6	VCIAECP212	2"x12" ALUM. END CAP	8
7	VCIAECP	2"x10" ALUM. END CAP	6
8	VCIACLP	BOLT CLIP FOR 10" & 12" ALUMINUM PLANK	70
9	BLSEATADPT	DELUXE SEAT ADAPTER 2" x 11"	20
10	HWCB516114	5/16-18 X1-1/4 CARRIAGE BOLT GRADE 2 ZINC	70
11	HWFLWA516	5/16 FLAT WASHER	70
12	HWLN516	5/16 NYLOK NUT ZINC	70
13	HWLN38	3/8 NYLOK NUT ZINC	15
14	HWFLWA38	3/8" Flat Washer	30
15	HWHB38112	3/8-16 X 1 1/2 GR5 C/S ZINC HEX BOLT (1000)	15
16	HWTEX1034	#10 x 3/4 SELF TAPPING SCREW	28



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**5 ROW DELUXE 27FT**

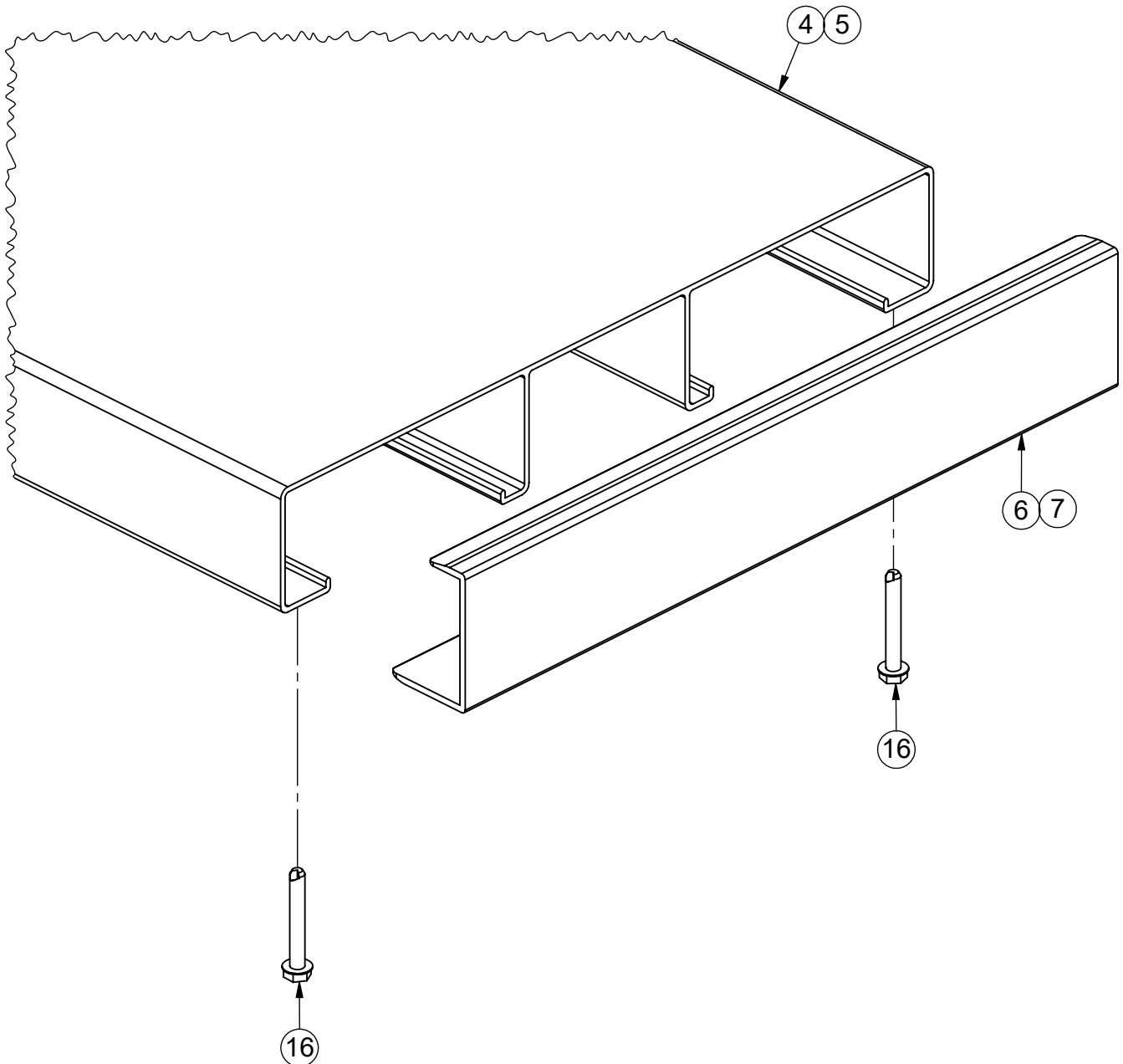
MODEL NO.

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## INSTALLATION INSTRUCTIONS:

1) Check materials received with the BOM to make sure that all components are included and to assure that the unit is complete.

2) Installing End Caps Item on Seat and Foot Planks: 2" x 12" & 2" x 10" end caps Item (6) (7) . Align and assemble all end caps to aluminum planks. Secure using #10 x 3/4" Item (16) self-tapping screw in two locations on the underside of the clip/plank.



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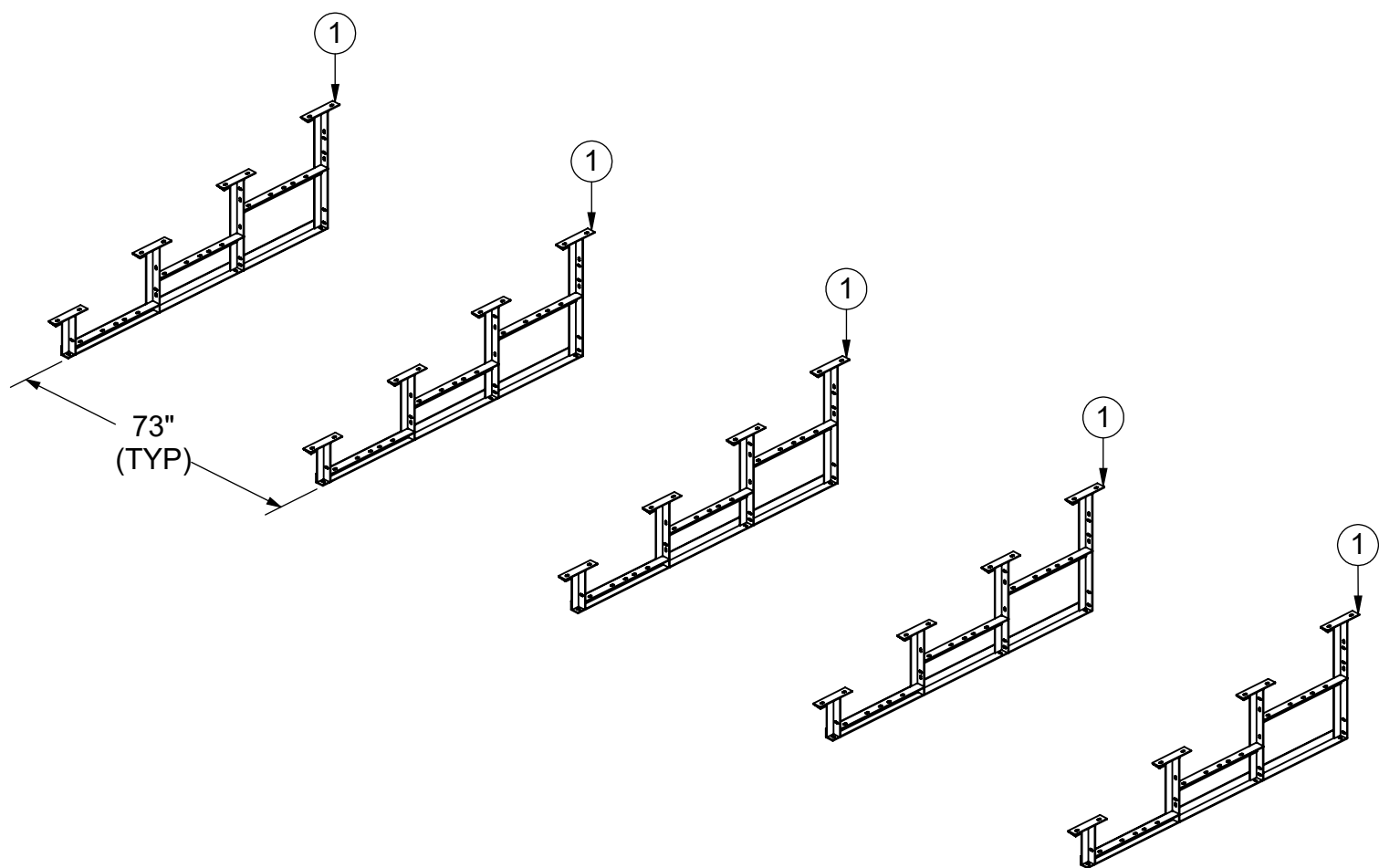
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**INSTALLATION INSTRUCTIONS:**

3) Locate the five Bleacher 4-Row Standard Frame Item ① and set on a level surface on 73" centers.



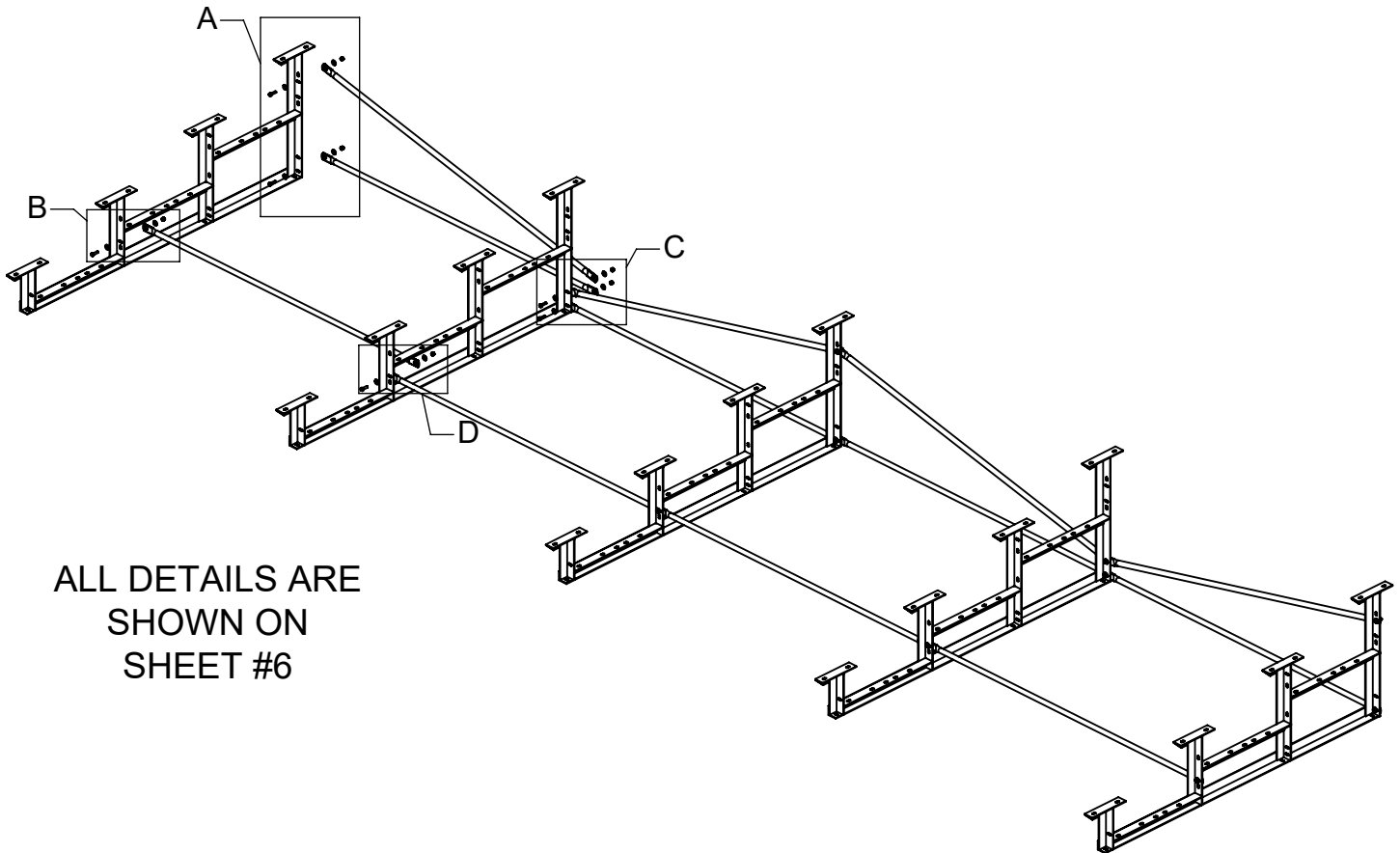
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## INSTALLATION INSTRUCTIONS:

4) To Install Cross Braces: a) Locate four sets of braces measuring 76-3/8" and 74-5/8" long (3) (2) . Install on the backside of the Bleacher Frames using 3/8" x 1-1/2" Hex Bolt Item (15) , Washers Item (14) , and Lock Nut Item (13) provided using the top and bottom slots in the frame and center of Braces as shown. Repeat steps to assemble remaining sets of cross braces to the other bleacher frames. At all installation points, install washers and nuts but leave hardware loose until assembly is complete for easy installation.

NOTE: Two washers are provided to use at every hex bolt location.



ALL DETAILS ARE  
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SHEET #6



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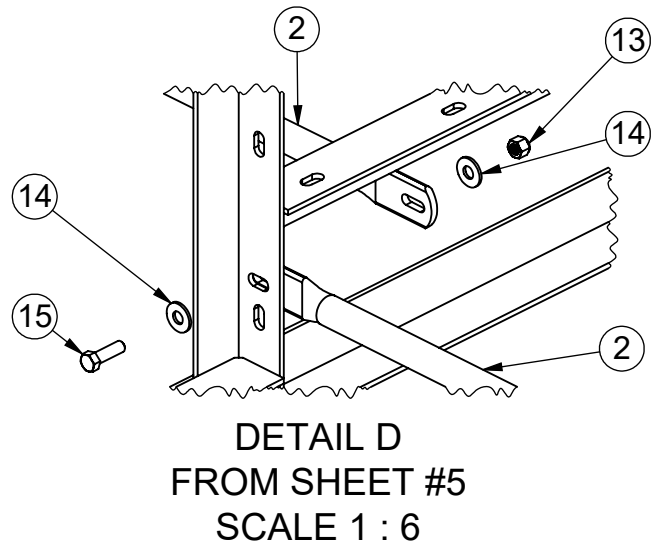
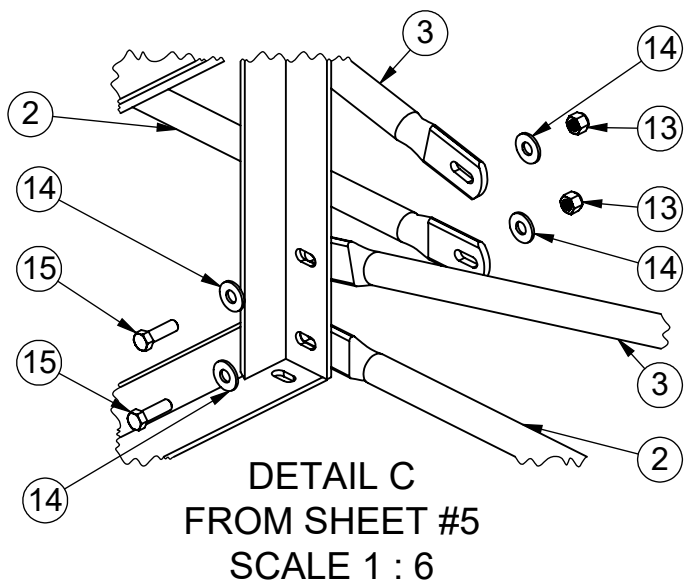
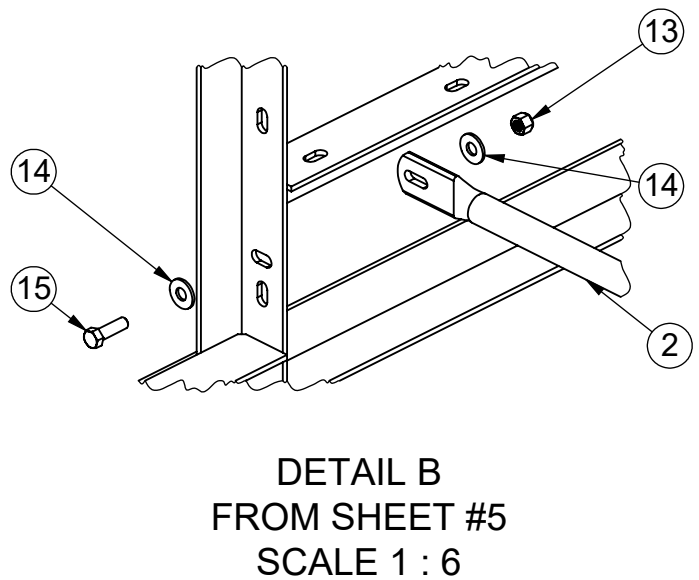
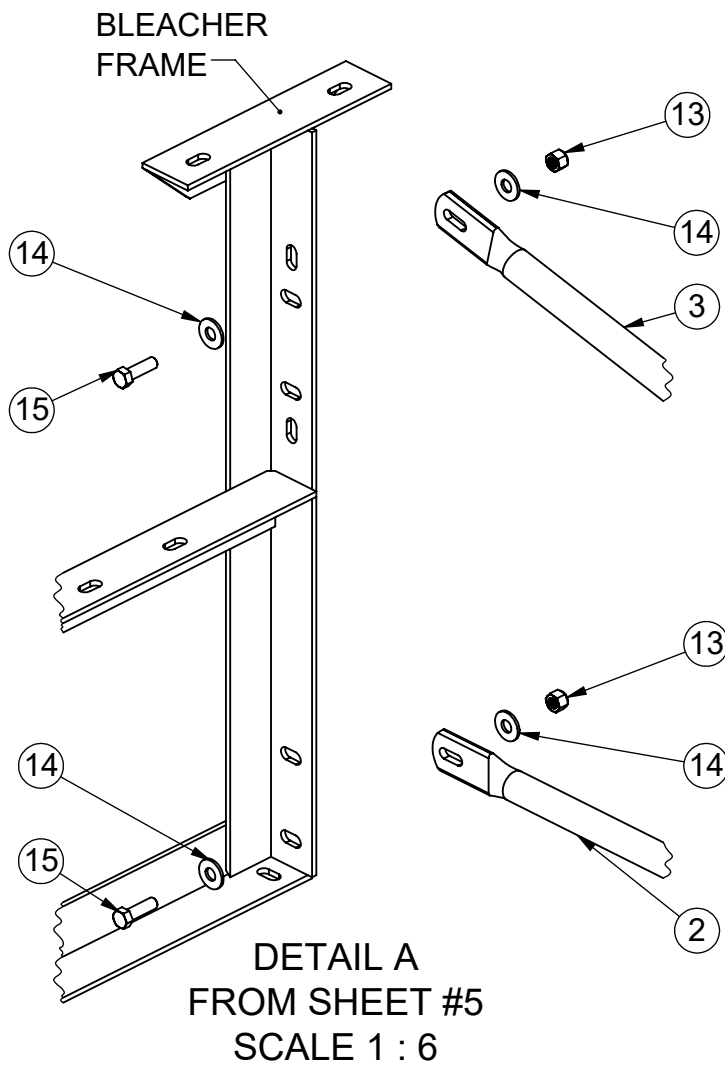
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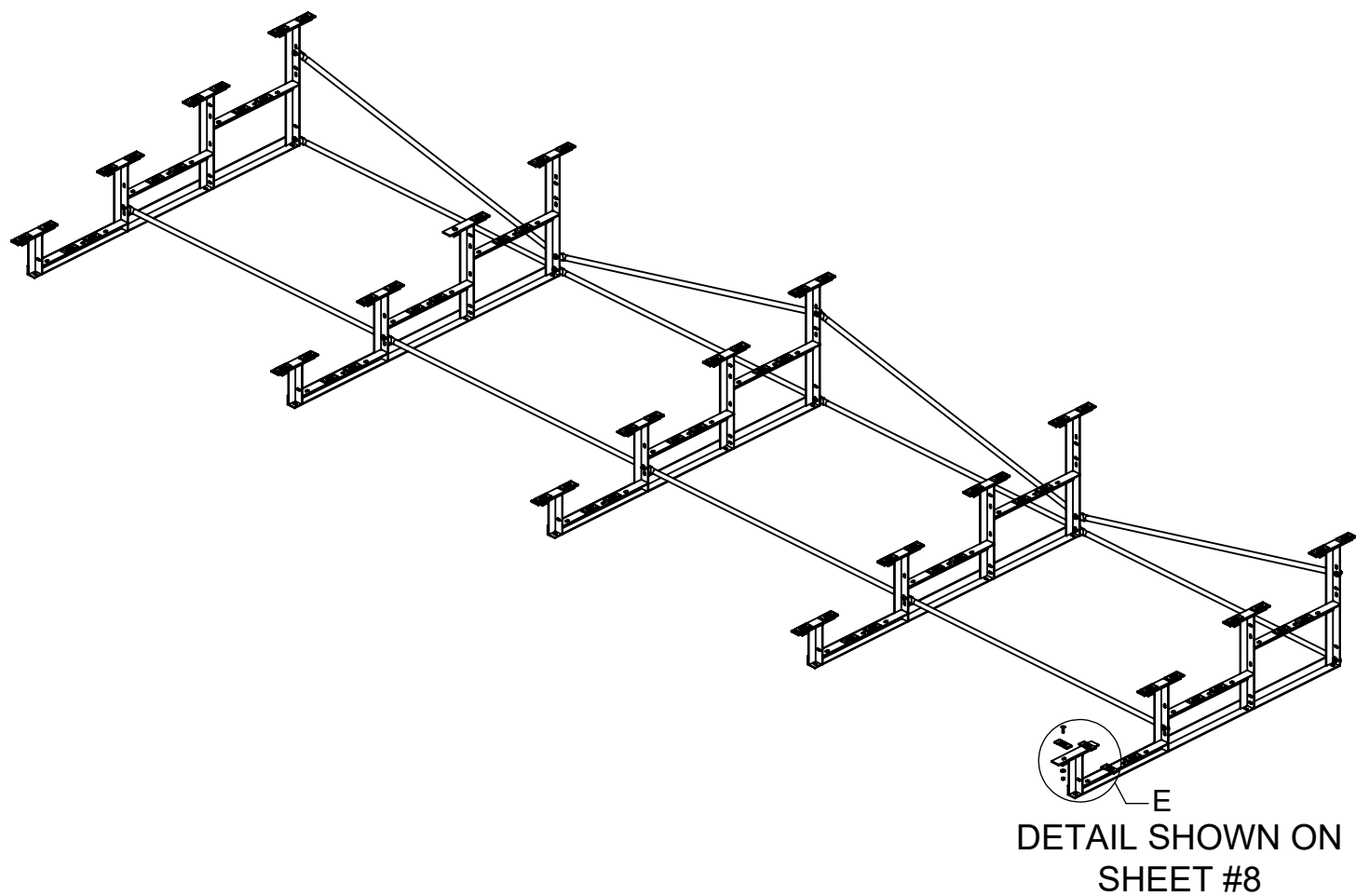
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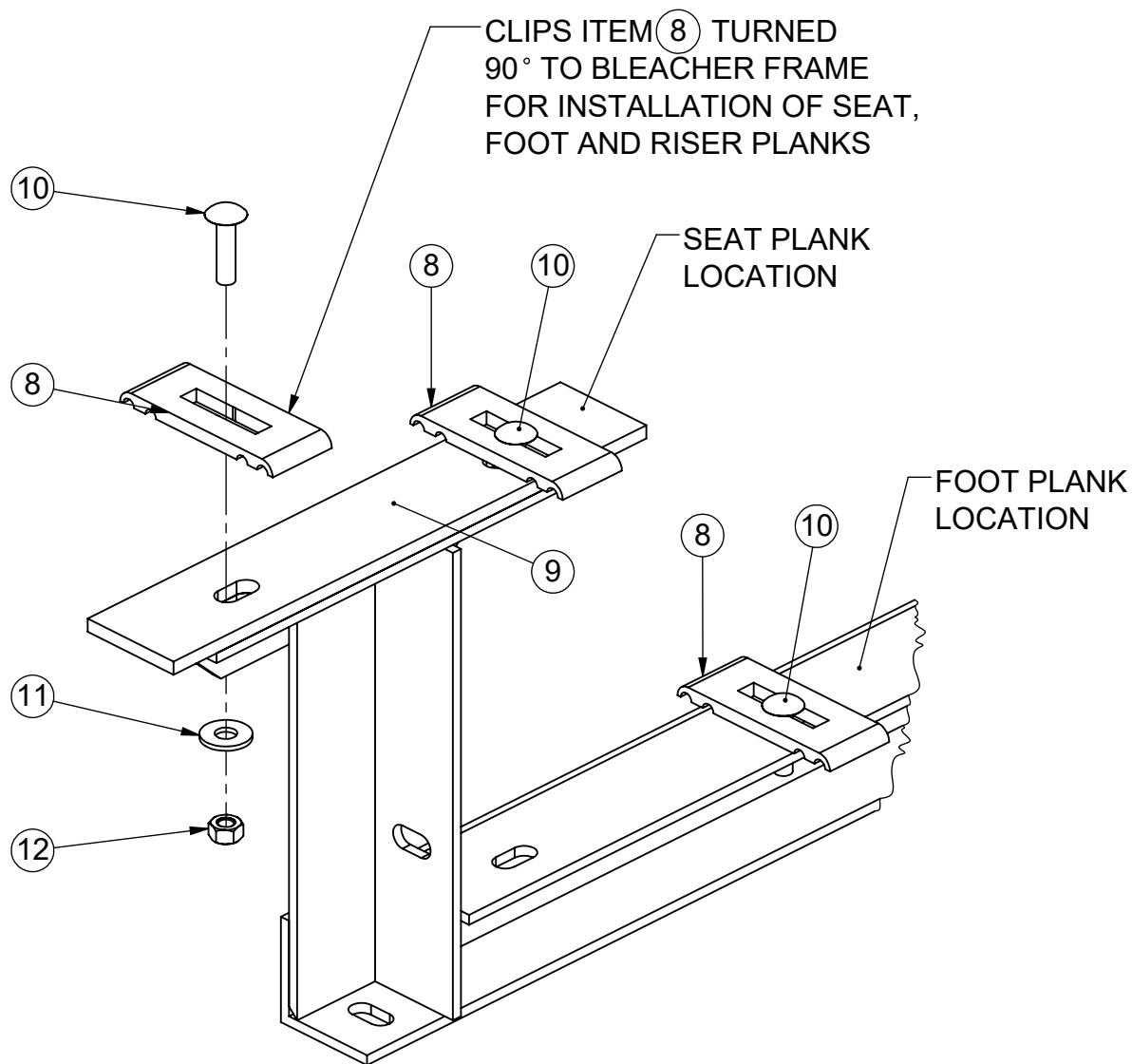
INSTALLATION INSTRUCTIONS:

5) To Install Seat and Foot Planks: a) First place the deluxe seat adapter (9) on seat uprights install the Bolt Clip For 10" & 12" Aluminum Plank Item(8) using 5/16" x 1-1/4" carriage bolts Item(10),washer Item(11) , and lock nuts(12) on top of the seat and foot board supports. Give nuts about 3/4 turn (just enough to secure). Turn Bolt Clips Item(8) perpendicular to the frames.



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DETAIL E  
FROM SHEET #7  
SCALE 1 : 3



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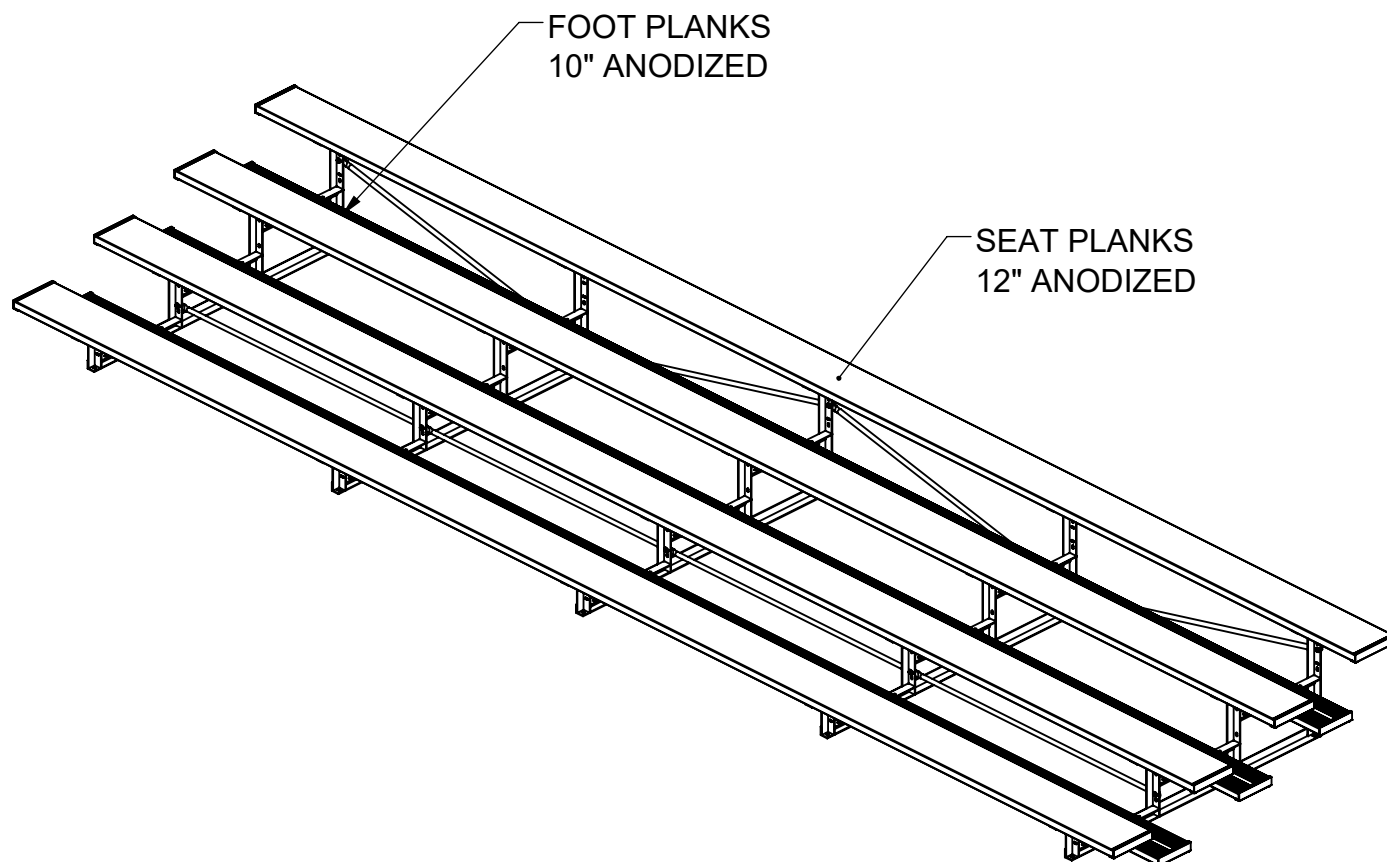
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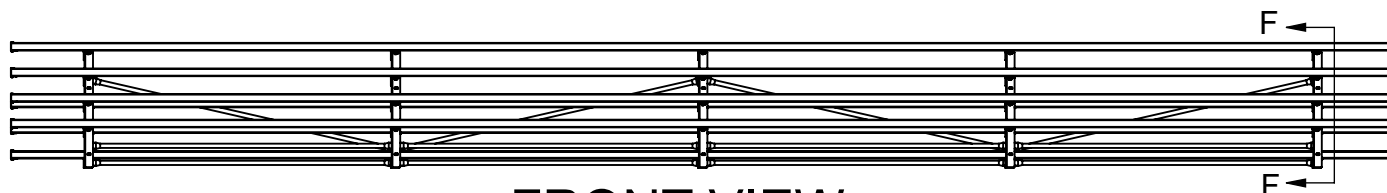
## INSTALLATION INSTRUCTIONS:

6) Position seat Planks, Foot Planks and Riser Planks on the supports so the Bolt Clips Item (8) are between the slots in the bottom of Planks. Reach up underneath the Seat Plank and Foot Plank to rotate the Bolt Clips Item (8) to 90° so they engage the planks. To Secure Planks to Frames center the planks on the frames Item (1) . Tighten all hardware on frames and planks securely.



### SECTION F-F

SHOWN ON  
SHEET #10



### FRONT VIEW



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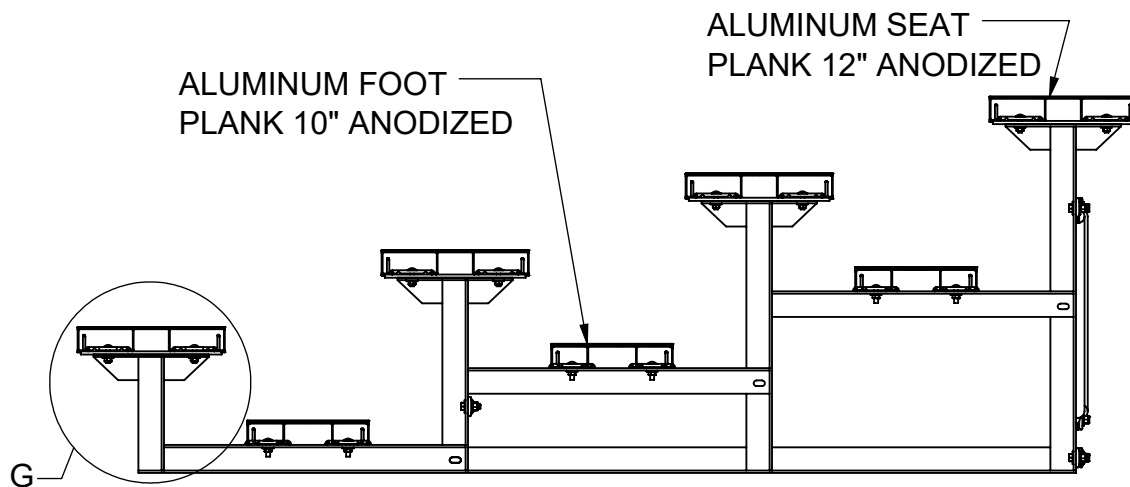
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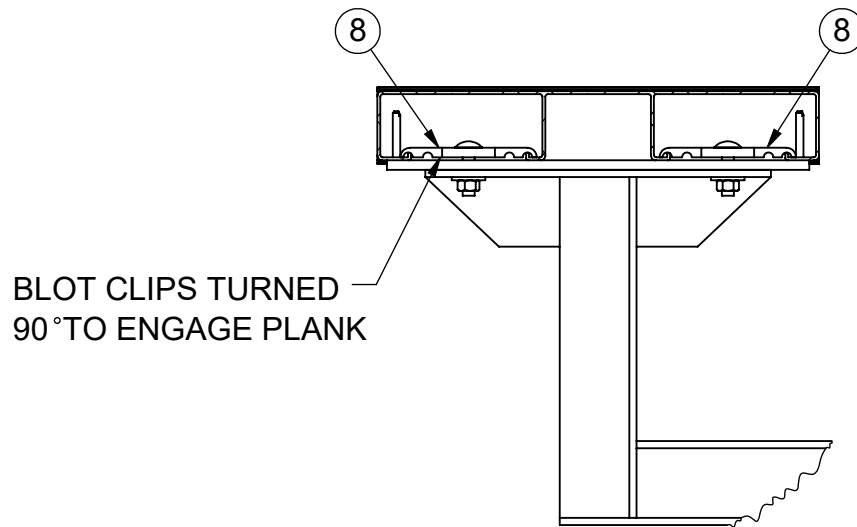
**4 ROW DELUXE 27FT**

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SECTION F-F  
FROM SHEET #9  
SCALE 1 : 15



DETAIL G  
SCALE 1 : 5

## INSTALLATION INSTRUCTIONS:

7) Installing (Optional) Ground Sills (wood measuring 2" x 6" x 9'-6"): a) Center one ground sill under each bleacher frame so the ends are evenly spaced and are centered from side to side. Mark the (4) hole locations in each bleacher frame on each of the ground sills and drill 1/4" x 1" deep pilot holes. DO NOT drill completely through the ground sills. b) Attach the ground sills to the bottom of the bleacher frames with 5/16" x 1-1/4" lag bolts and flat washers provided.



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