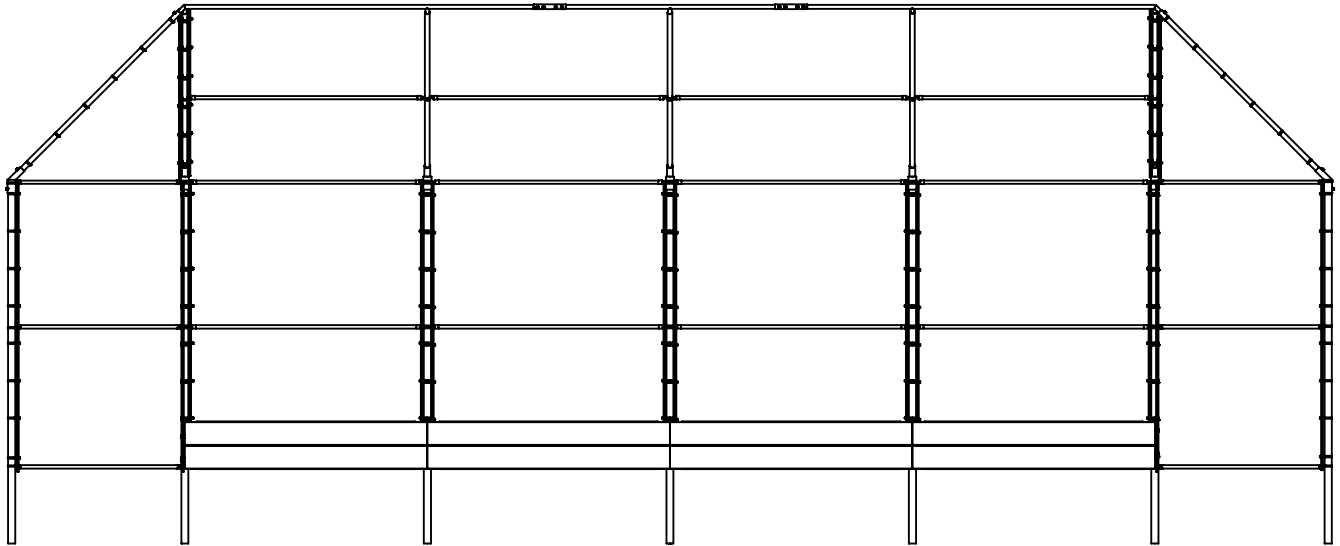


PERMANENT HOODED BACKSTOP INSTALLATION INSTRUCTIONS MODEL #1235-02



Description: A heavy duty backstop shipped unassembled with all parts and instructions for quick assembly.

Materials: All pipe and fittings are galvanized steel. Sizes given are outside diameter and exposed ends are capped. Planking is recycled plastic.

Specifications

Vertical Posts
Horizontal Rails
Top Hood Rails
Hood Angle Posts
RCP

Size

3-1/2"
1-5/8"
1-7/8"
2-3/8"
2" x 12"



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PRODUCT NAME

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	ASA-507-12EL-C1	12EL-C1 FITTING ASSEMBLY	7
2	VCIBB4	4" BRACE BAND	12
3	VCIRAILEND158	1-5/8 ID RAIL END	44
4	RT-001-1235-180-G	LEG POST 3-1/2"DIA.	7
5	ASA-0501-1235-G	HOOD ANGLE ϕ 2 3/8" ASSEMBLY	7
6	ASA-0503-1235-G	HOOD CROWN ASSEMBLY	1
7	ASA-0504-1235-G	CENTER HOOD CROWN ASSY.	1
8	ASA-0502-1235-G	HOOD CROWN ASSEMBLY	1
9	VCIBB238	2-3/8" BRACE BAND	8
10	RT-008-1235-112-G	STIFFENER 1-5/8" DIA.	18
11	VCIBB35	3-1/2" BRACE BAND	24
12	HWCB5161	5/16"-18 x 1" CARRIAGE BOLT	176
13	HWFLWA516	5/16" USS FLAT WASHER	176
14	HWLN516	5/16"-18 LOCK NUT	176
15	ASA-0505-1235-G	CENTER JOINT SLEEVE ASSEMBLY	2
16	HWSC581	5/8" SS SET SCREW	29
17	VCITEN35	3 1/2" TENSION BAND	96
18	VCITEN238	2-3/8" TENSION BAND	36
19	2PlankAssembly312	2 PLANK ASSEMBLY - 3-1/2"	8
20	VCIRP21210GRN	2" x 12" x 120" RCP Plank	8
21	BSPLANKANGLE	2" x 2" ANGLE 108" LONG PLANK CAP	8
22	VCITBAR12	12' x 3/4" TENSION BAR (142")	12
23	VCITBAR10	10' x 3/4" TENSION BAR (118")	6
24	HWSC3858	3/8"-16 x 5/8" SET SCREW	17
25	HWSSLS14112	1/4" WOOD SCREW 1-1/2" LONG	104
26	BS2PLKANG	CENTER PLANK SUPPORT	4
27	BSPLKSTRAP	ALUMINUM MESH ATTACHMENT BAR	8
28	RT-003-1235-113.5-G	STIFFENER 1-5/8" DIA.	4
29	RMMESHGA21110	2" x 11GA x 10' GAL MESH	60'
30	RMMESHGA2912	2" x 9GA x 12' GAL MESH	60'
31	VCITIEWIRE	TIE DOWN WIRE 10-1/2" x 12GA WITH HOOK	259



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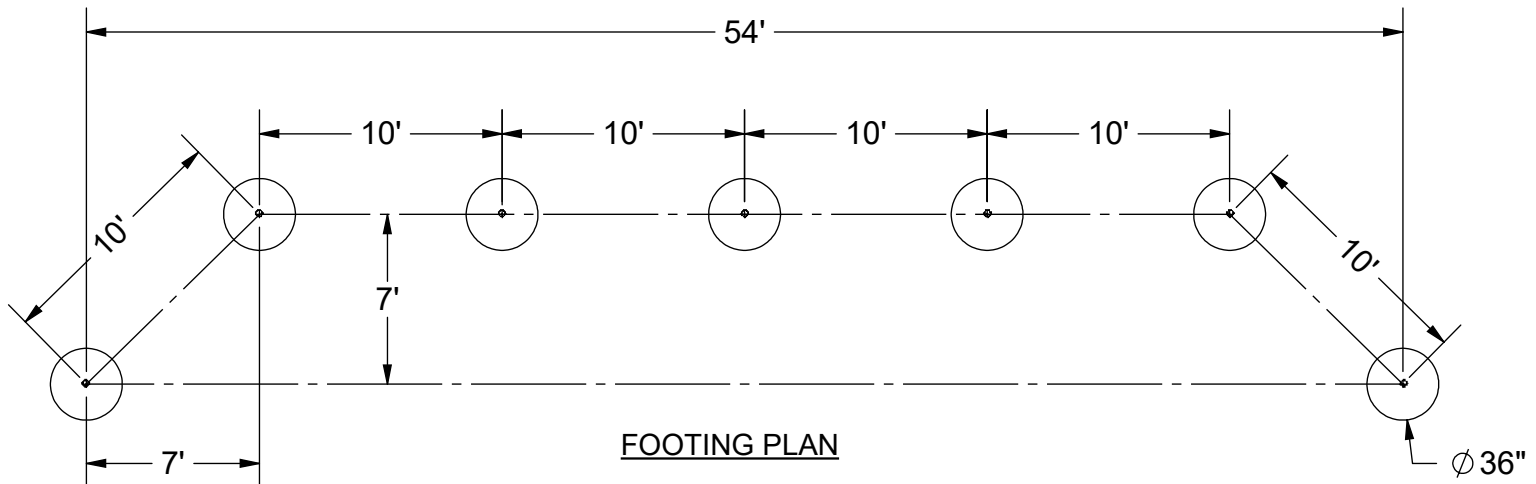
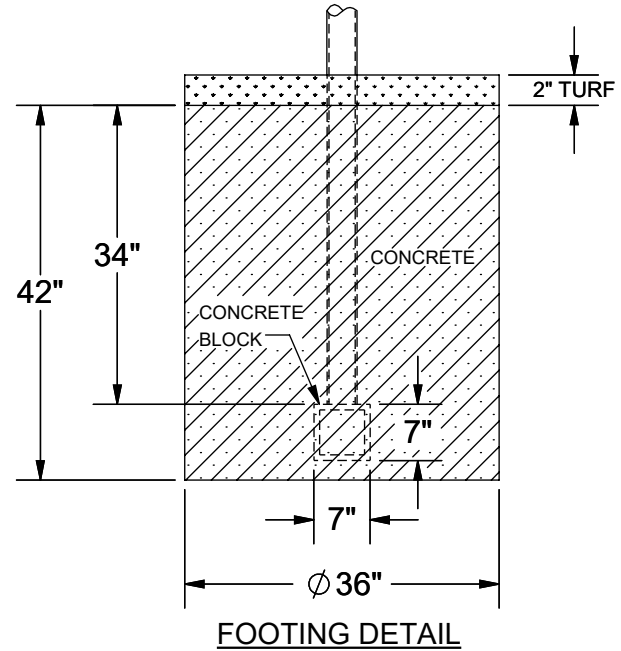
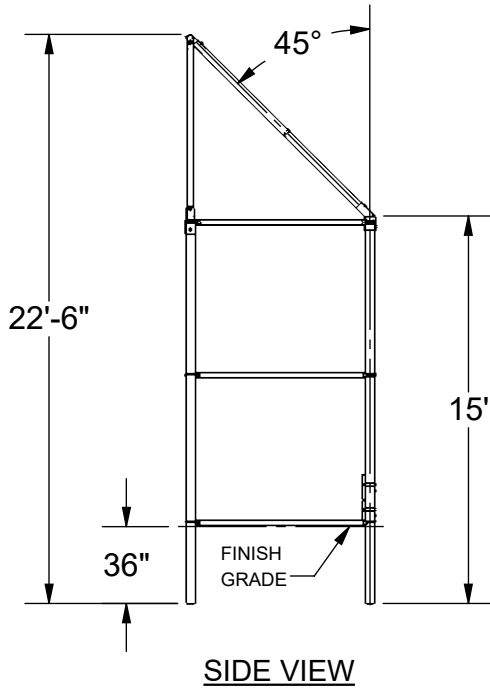
FOOTING DETAIL

- 1) Determine the location of the backstop so the rear panel is perpendicular to a line running from 2nd base through home plate and the wings are parallel with the sides of the diamond.
- 2) Dig holes according to Footing Plan below and Footing Detail. Place all the posts in the holes resting on the blocks. Each post shall be 12'-0" above ground and 10'-0" on center. Place a horizontal stiffener on the ground between each of the posts. Place a rail end fitting on each end of the stiffeners. Place a brace band over each post adjacent to each rail end fitting. Bolt the rail end fitting to the corresponding brace band. Make sure the horizontal stiffeners fit into the rail end fittings at least 1".

NOTE: All carriage bolt heads are facing the playing field.

- 3) With the proper spacing established, plumb all the posts and pour the concrete footings up to 2" of finish grade and let set for three days before removal of bracing.

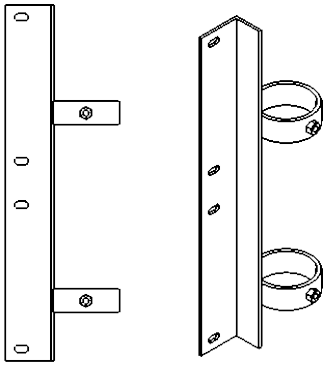
NOTE: Footing sizes are based on the assumed soil bearing pressures from IBC 1807.



<p>ATHLETIC MFG. CO.</p>	Date: 1/17/23	PRODUCT NAME
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INSTALLATION INSTRUCTIONS

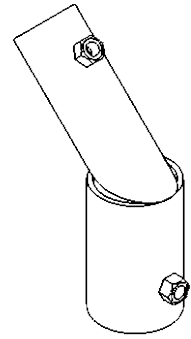
4) Check materials received with the BOM to make sure that all components are included and to assure that the unit is complete.



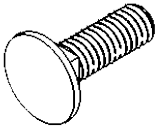
2PLANKASSEMBLY312



BS2PLKANG



ASA-507-12EL-C1



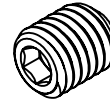
HWCB5161



HWFLWA516



HWLN516



HWSC581/
HWSC3858



HWSSLS14112



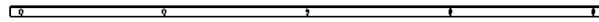
VCIRP21210GRN



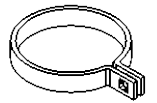
VCITBAR10/VCITBAR12



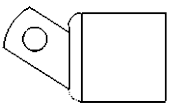
BSPLKSTRAP



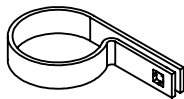
BSPLANKANGLE



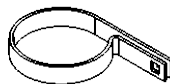
VCIBB4



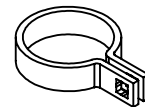
VCIRAILEND158



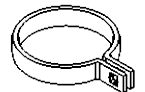
VCITEN238



VCITEN35



VCIBB238



VCIBB35

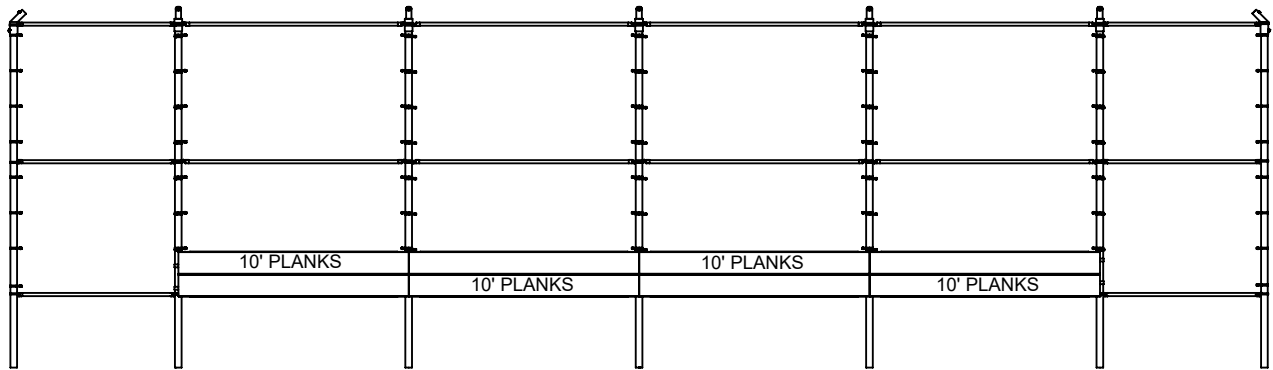


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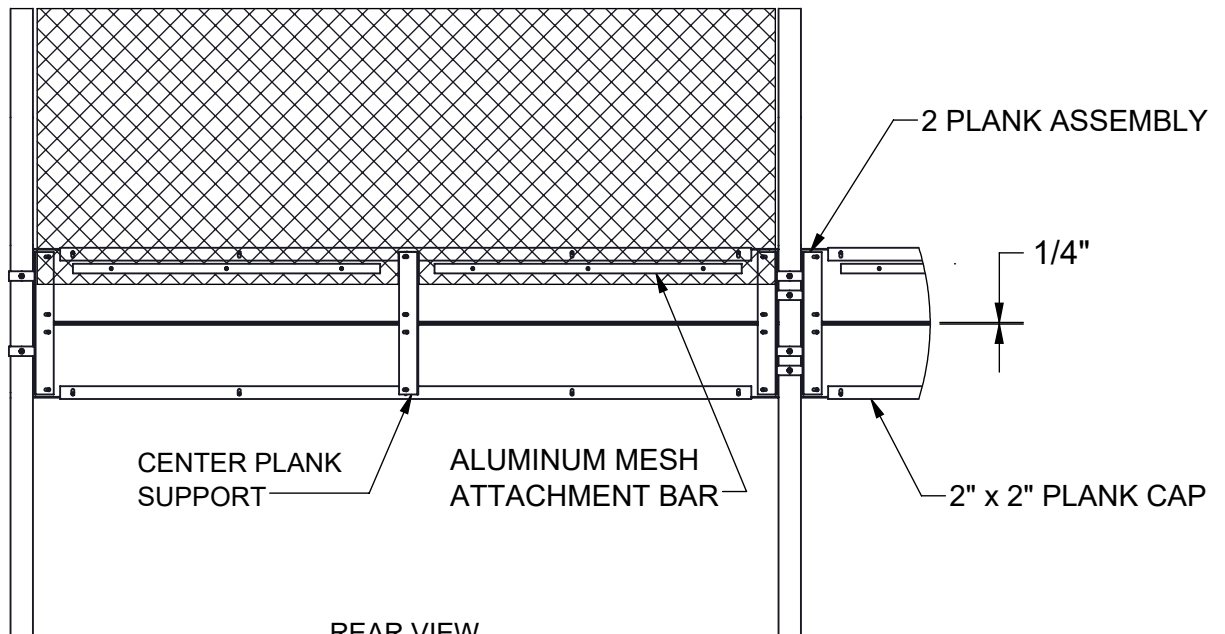
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INSTALLATION GUIDE

- 5) RC PLANK PREPARATION: Take the (8) RCP planks and trim them down to 120" (10') long. These planks will be the back wall sections.
- 6) Take all (8) planks and lay them on the ground or saw horses in front of the backstop. Locate the Center Plank Supports and 2 Plank Assemblies and put them on top of the evenly spaced planks. Center the slots evenly over the (2) planks with a 1/4" gap between planks. Once the spacing matches the view below, clamp the plates and pre-drill the holes before attaching the wood screws. Repeat this step for all the sections.
- 7) After the planks are installed, attach the 2" x 2" Plank Cap on the top and bottom of the planks, centering them between the 2 Plank Assemblies. Attach the mesh to the front side of the posts making sure the mesh goes behind the Plank Caps. Notch the mesh covering the Center Plank Supports. Install the Mesh Attachment Bar with wood screws to secure the mesh to the back side of the planks.



FRONT VIEW
PLANK ASSEMBLY



REAR VIEW
PLANK ASSEMBLY



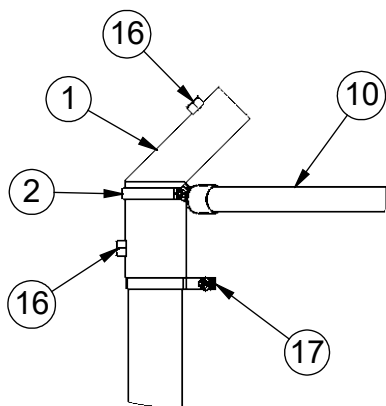
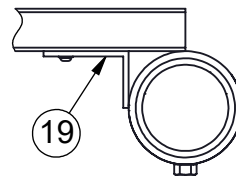
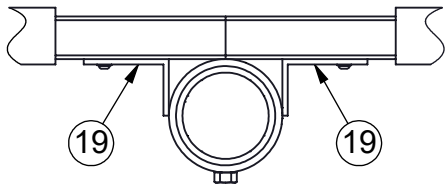
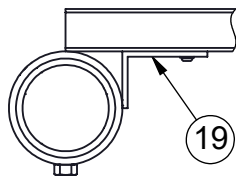
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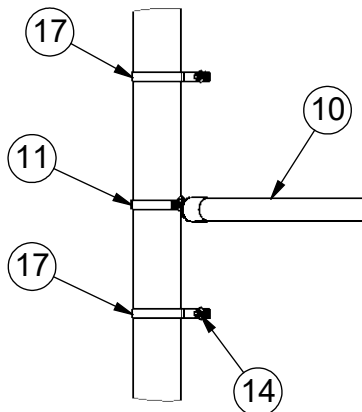
INSTALLATION INSTRUCTIONS

8) Put the entire Backstop together, starting at the top and working from left to right. Slide Brace Bands (2) (11), Tension Bands (17), Hooded Backstop Elbow Fittings (1) and Plank Assemblies (19) onto the vertical posts.

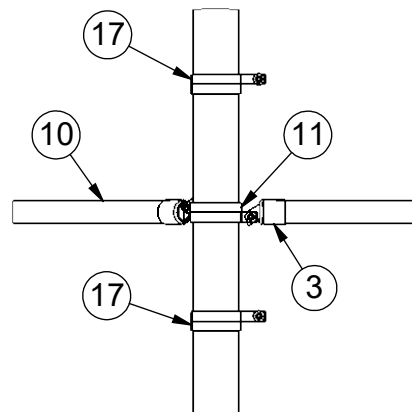
TOWARD HOME PLATE



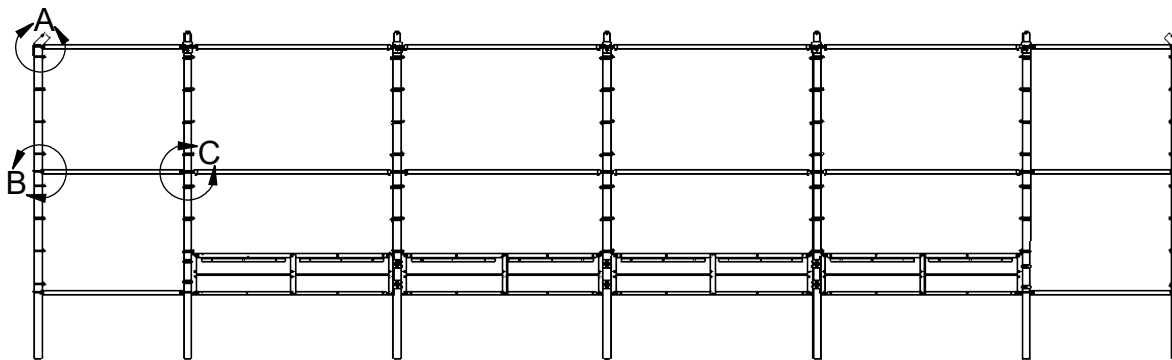
DETAIL A



DETAIL B



DETAIL C



REAR VIEW
POSTS AND HORIZONTAL RAILS



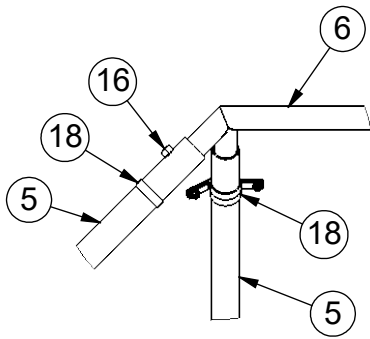
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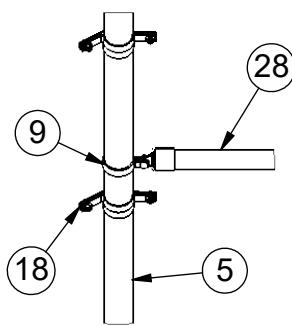
INSTALLATION INSTRUCTIONS

9) Start building the hood by working from left to right. Slide 2-3/8" Tension Bands (18) onto the Hood Angle Assemblies (5) with (6) on the outer angle and (12) on the inner angle, repeating for the right side. Install 2-3/8" Brace Bands (9) onto the Hood Angle Assemblies (5) as shown in Details E and F as well as the other three Hood Angle Assemblies. Install Stiffeners (28) as shown below. The Stiffeners use 2-3/8" Brace Bands, 1-5/8" Rail Ends with 5/16"-18 x 1" Carriage Bolts, 5/16" Flat Washers and 5/16" Lock Nuts.

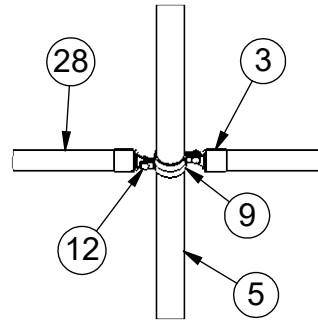
10) Install the Hood Crown Left Assembly (6), the Center Hood Crown Assembly (7) and the Hood Crown Right Assembly (8) by sliding the Center Joint Sleeve Assemblies (15) onto the Hood Crown Assemblies. Slide the seven stubs into the seven Hood Angle Assemblies (5). Slide the Center Joint Sleeve Assemblies to the middle of the Hood Crown Assemblies and tighten the 5/8" set screws.



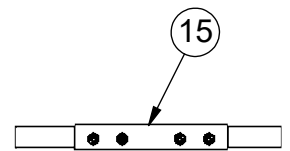
DETAIL D



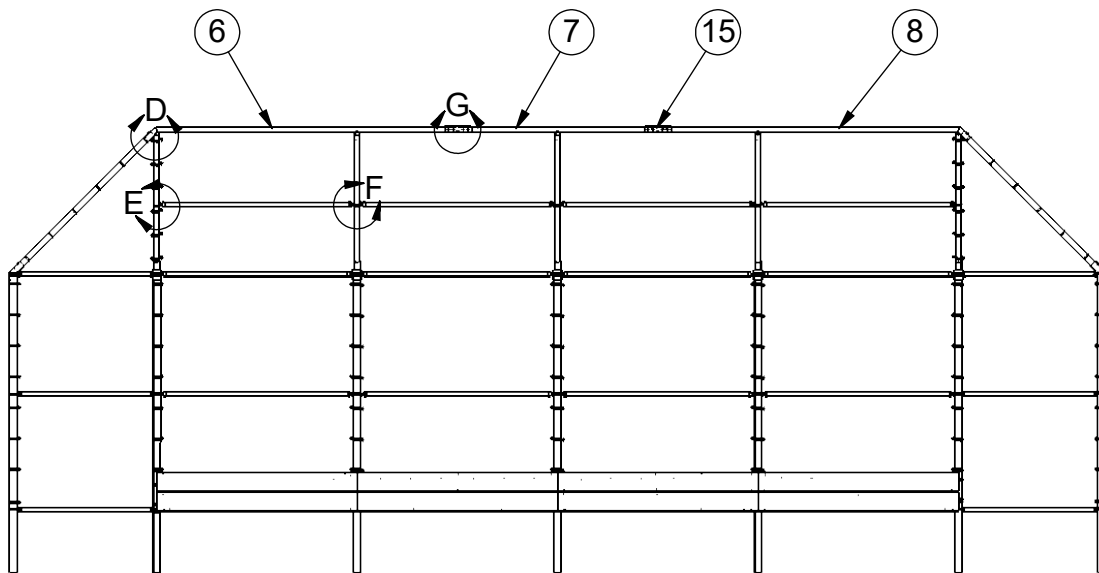
DETAIL E



DETAIL F



DETAIL G



FRONT VIEW
HOOD ASSEMBLY




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INSTALLATION INSTRUCTIONS

MESH INSTALLATION: Separate the wire mesh as the heavier material (9 GA) is to be used along the rear panel and the wings while the lighter material (11 GA) is to be used on the hood. The mesh is cut to the approximate size and shipped in rolls.

1. Cut six pieces of (9 GA x 12' mesh) 10 feet wide to be installed between the vertical posts of the rear panel and the wings. Attach each piece of mesh using one 12 foot tension bar on each end of the mesh along with the tension bands and bolts provided. Place tension bands on 18 to 20 inch centers. The mesh is placed against the playing field side of the backstop with the tension bands parallel and adjacent to the vertical posts. The mesh must be tight; remove strands as necessary to achieve the proper tension.
2. Secure the mesh to the top, center and bottom of the horizontal rails with tie wires every 12 inches.
3. Cut one piece of (11 GA x 10' mesh) 40' wide. Attach the mesh to the back of the hood panel using one tension bar on each end of the piece along with the tension bands and hardware provided. Tension bands should be used on 18 to 20 inch centers. The mesh must be tight; remove strands as necessary to achieve the proper tension.
4. Secure the mesh to the top, center and bottom of the horizontal rails of the hood supports with tie wires every 12".
5. Cut two 10' long pieces of 11 GA mesh into two triangles to cover the remainder of the hooded area. Use the hood as a template.
6. Install two 10' tension bars in each triangular mesh piece along the two edges where the wire ends are NOT twisted together (knuckled salvage edge). Attach the mesh in the corners of the hood so the edge of the mesh without the tension bar is along the horizontal rail. Use tension bands on 18" to 20" centers to secure to the hood supports. The mesh must be tight; remove one to two strands as necessary to achieve the proper tension.
7. Pull the bottoms of each triangular mesh piece tight and secure with tie wires every 8" to the horizontal rails.
8. Inspect for loose hardware and tighten as necessary. Also look for sharp wires and either cut or turn back into the fabric as necessary.
9. Replace the turf to cover the exposed tops of the footings.

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