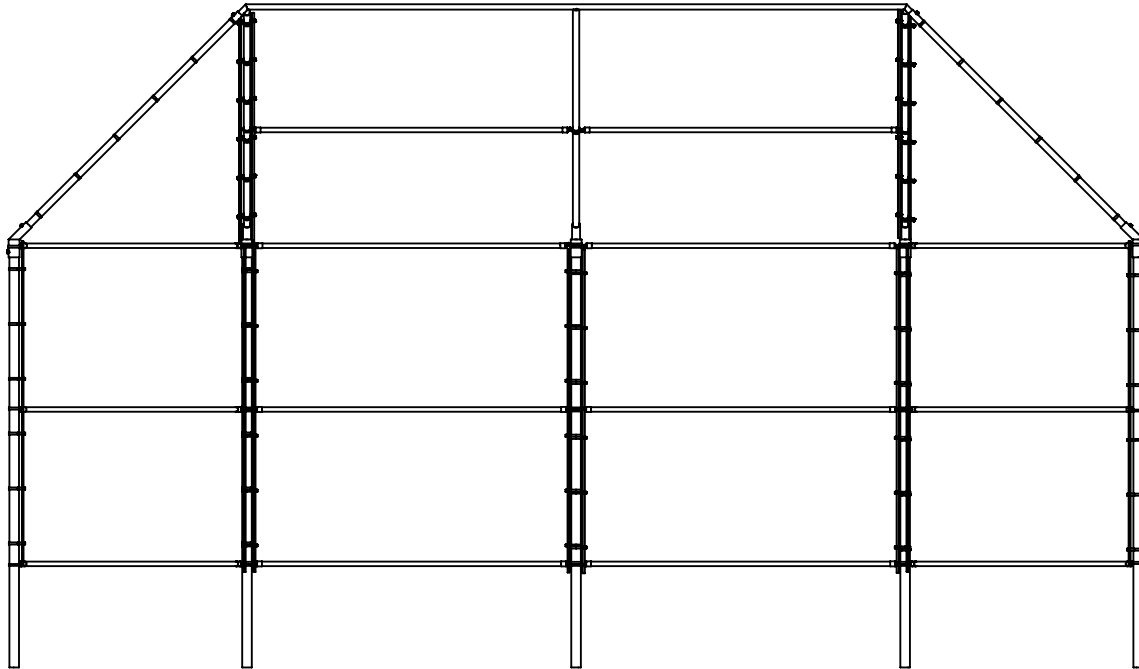


PERMANENT HOODED BACKSTOP INSTALLATION INSTRUCTIONS MODEL #1240-00




Description: A heavy duty backstop shipped unassembled with all parts and instructions for quick assembly.


Materials: All pipe and fittings are galvanized steel. Sizes given are outside diameter and exposed ends are capped.

Specifications

Vertical Posts	3-1/2"
Horizontal Rails	1-5/8"
Bottom Horizontal Rails	1-5/8"
Hood Angle Posts	2-3/8"

	Date: 3/13/23	PRODUCT NAME HOODED BACKSTOP
	Rev:	
	Drawn: CW	MODEL NO.
	Sheet: 1 of 7	1240-00-SPEC

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	RT-003-1228-112.625	STIFFENER 1-5/8" DIA.112-5/8" LONG	2
2	RT-008-1235-112-G	STIFFENER 1-5/8" DIA.	12
3	RT-001-1240-156-G	LEG POST 3-1/2"DIA.	5
4	HWCB5161	5/16"-18 x 1" CARRIAGE BOLT	112
5	HWFLWA516	5/16" USS FLAT WASHER	112
6	HWLN516	5/16"-18 LOCK NUT	112
7	VCIRAIEND158	1-5/8 ID RAIL END	28
8	VCIBB238	2-3/8" BRACE BAND	4
9	HWSC581	5/8" SS SET SCREW	15
10	VCITEN238	2-3/8" TENSION BAND	36
11	VCITBAR10	10' x 3/4" TENSION BAR (118")	14
12	ASA-0501-1230-G	HOOD ANGLE ϕ 2 3/8" ASSEMBLY	5
13	ASA-0502-1230-G	HOOD CROWN ASSEMBLY	1
14	RMMESHGA21110	2" x 11GA x 10' GAL MESH	40'
15	RMMESHGA2910	2" x 9GA x 10' GAL MESH	40'
16	VCITIEWIRE	TIE DOWN WIRE 10-1/2" x 12GA WITH HOOK	185
17	ASA-507-12EL-C1	12EL-C1 FITTING ASSEMBLY	5
18	VCIBB4	4" BRACE BAND	8
19	VCITEN35	3 1/2" TENSION BAND	48
20	VCIBB35	3-1/2" BRACE BAND	16

 <p>ATHLETIC MFG. CO.</p>	Date: 3/13/23	PRODUCT NAME
	Rev:	HOODED BACKSTOP
	Drawn: CW	MODEL NO.
	Sheet: 2 of 7	1240-00-SPEC

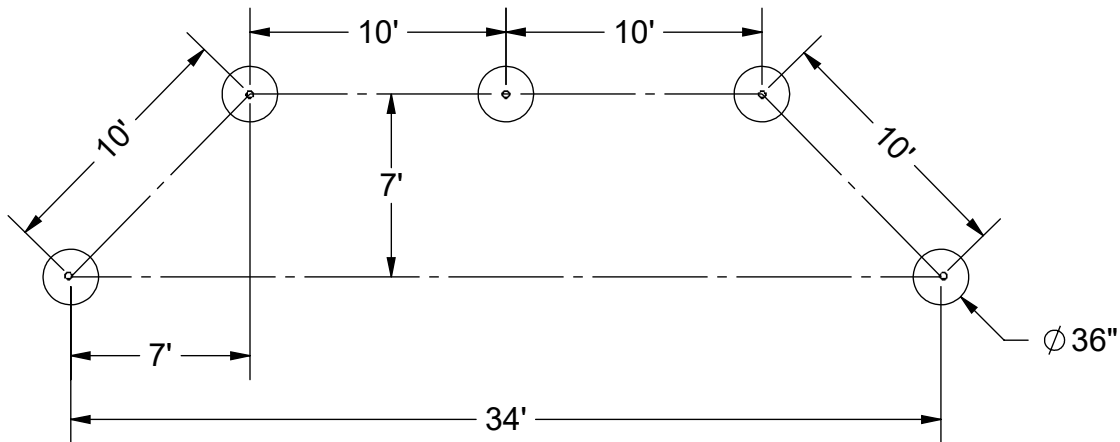
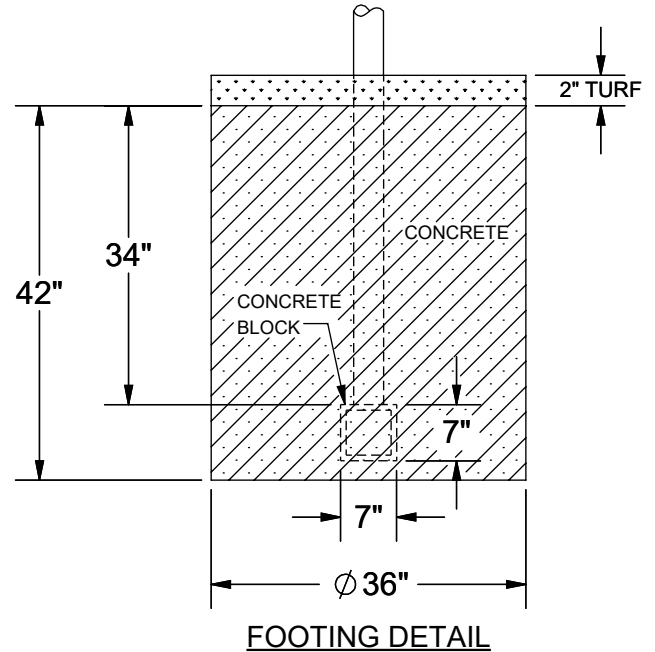
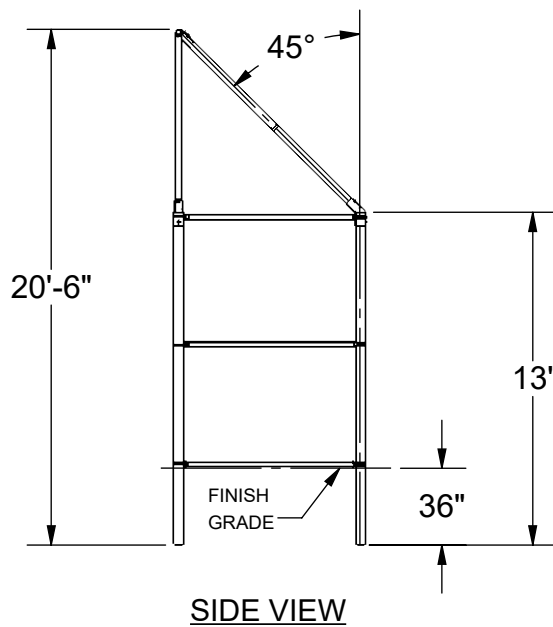
FOOTING DETAIL

- 1) Determine the location of the backstop so the rear panel is perpendicular to a line running from 2nd base through home plate and the wings are parallel with the sides of the diamond.
- 2) Dig holes according to Footing Plan below and Footing Detail. Place all the posts in the holes resting on the blocks. Each post shall be 10'-0" above ground and 10'-0" on center. Place a horizontal stiffener on the ground between each of the posts. Place a rail end fitting on each end of the stiffeners. Place a brace band over each post adjacent to each rail end fitting. Bolt the rail end fitting to the corresponding brace band. Make sure the horizontal stiffeners fit into the rail end fittings at least 1".

NOTE: All carriage bolt heads are facing the playing field.

- 3) With the proper spacing established, plumb all the posts and pour the concrete footings up to 2" of finish grade and let set for three days before removal of bracing.

NOTE: Footing sizes are based on the assumed soil bearing pressures from IBC 1807.

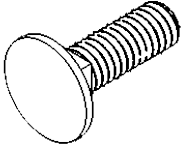


Date: 3/13/23
 Rev:
 Drawn: CW
 Sheet: 3 of 7

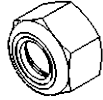
PRODUCT NAME
HOODED BACKSTOP
 MODEL NO.
1240-00-SPEC

INSTALLATION INSTRUCTIONS

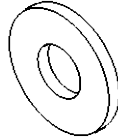
4) Check materials received with the BOM to make sure that all components are included and to assure that the unit is complete.



HWCB5161



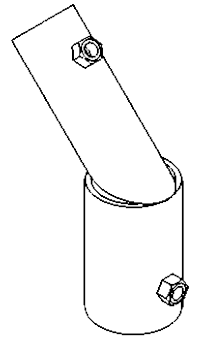
HWLN516



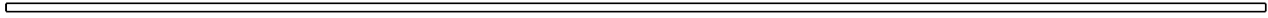
HWFLWA516



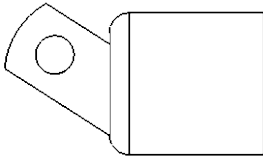
HWSC581



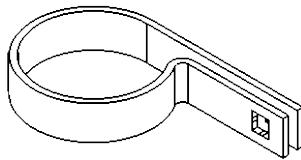
ASA-507-12EL-C1



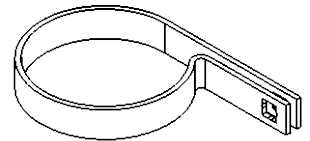
VCITBAR10



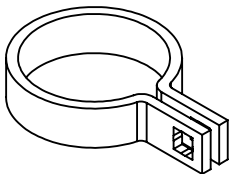
VCIRAILEND158



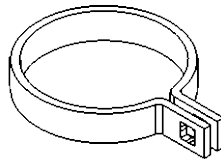
VCITEN238



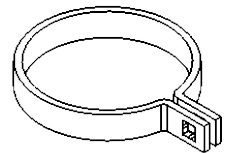
VCITEN35




VCIBB238



VCIBB35

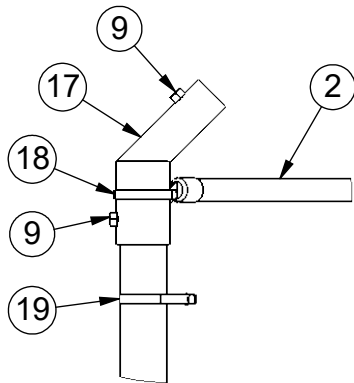


VCIBB4

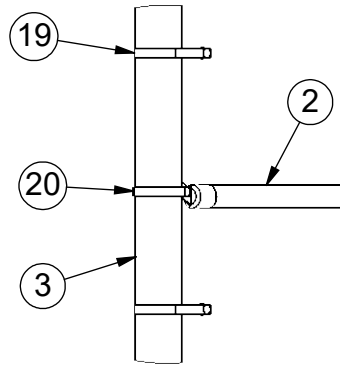
	Date: 3/13/23	PRODUCT NAME
	Rev:	HOODED BACKSTOP
	Drawn: CW	MODEL NO.
	Sheet: 4 of 7	1240-00-SPEC

INSTALLATION INSTRUCTIONS

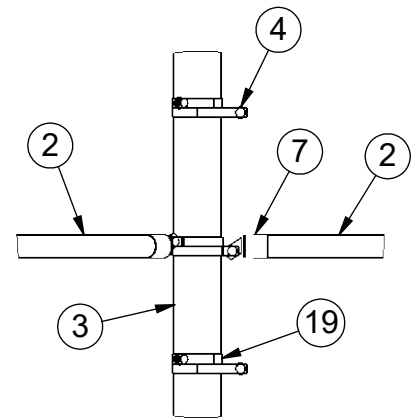
5) Put the entire Backstop together, starting at the top and working from left to right. Slide Brace Bands (18) (20), Tension Bands (19) and Hood Angle Elbow Fittings (17) onto the vertical posts.



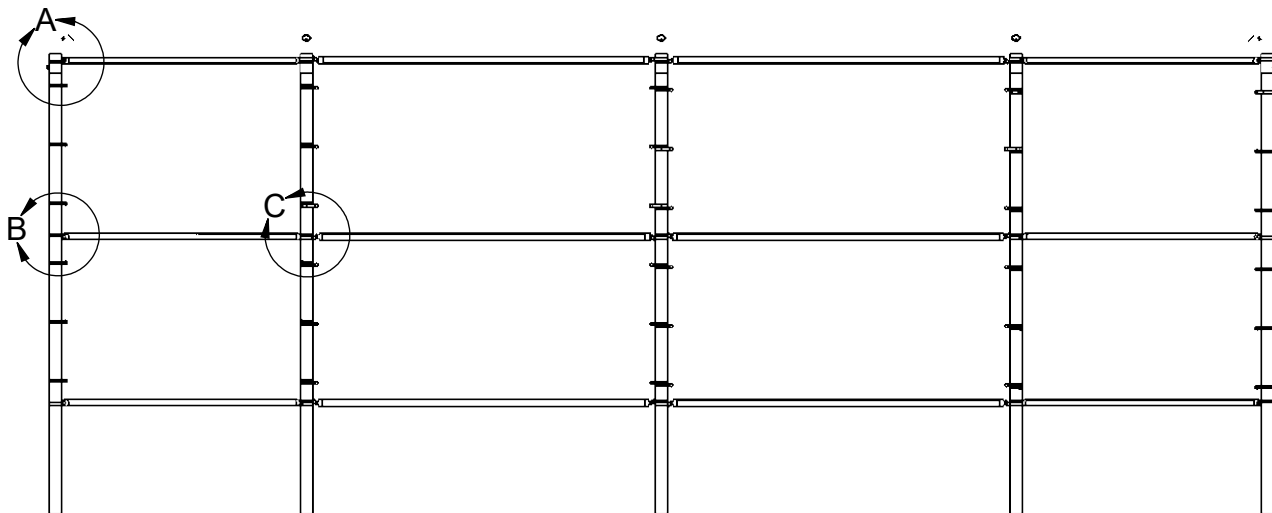
DETAIL A




DETAIL B



DETAIL C



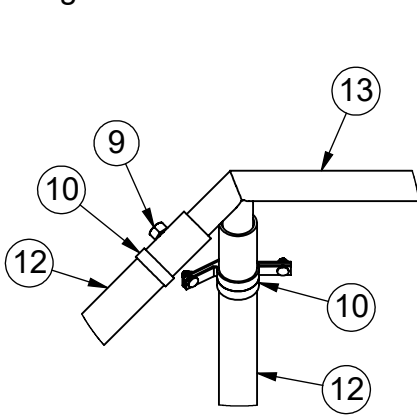
FRONT VIEW
POSTS AND HORIZONTAL RAILS

 <p>ATHLETIC MFG. CO.</p>	Date: 3/13/23	PRODUCT NAME
	Rev:	HOODED BACKSTOP
	Drawn: CW	MODEL NO.
	Sheet: 5 of 7	1240-00-SPEC

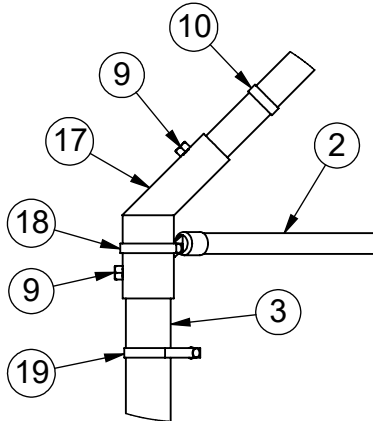
INSTALLATION INSTRUCTIONS

6) Start building the hood by working from left to right. Slide the 2-3/8" Tension Bands (10) onto the Hood Angle Assemblies (12) with (6) on the outer angle and (12) on the inner angle, (spaced 18" to 20" apart) repeating for the right side. Install the 2-3/8" Brace Bands (8) onto the Hood Angle Assemblies (12) as shown in Detail F. Install the Stiffeners (1) as shown below. The Stiffeners use 2-3/8" Brace Bands, 1-5/8" Rail Ends with 5/16"-18 x 1" Carriage Bolts, 5/16" Flat Washers and 5/16" Lock Nuts.

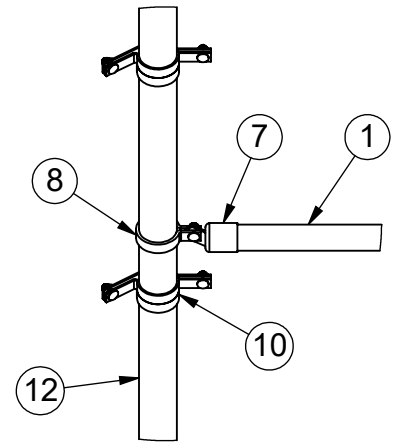
7) Install the Hood Crown Assembly (13) with the five stubs into the five Hood Angle Assemblies and tighten the 5/8" set screws.



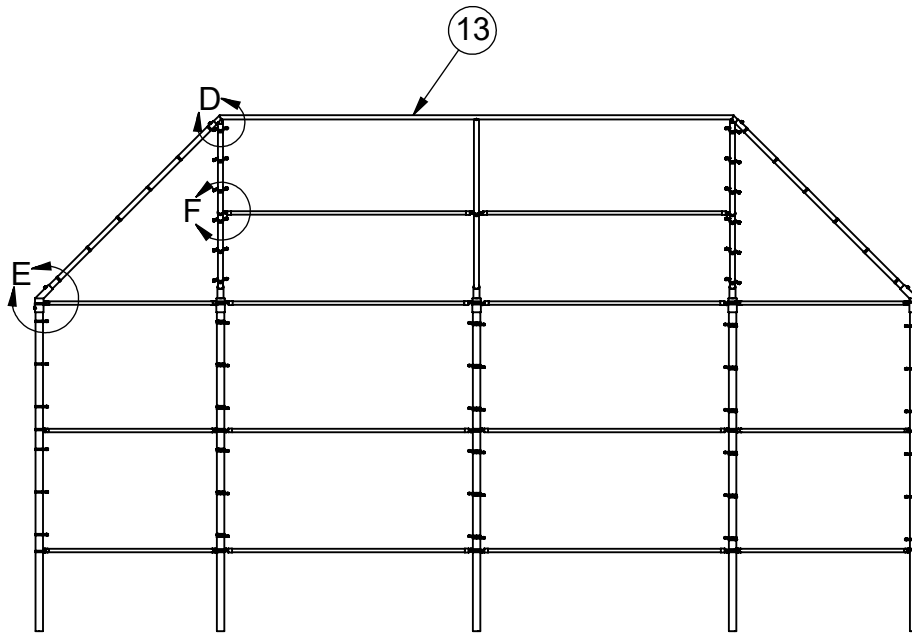
DETAIL D



DETAIL E



DETAIL F



FRONT VIEW
HOOD ASSEMBLY




Date: 3/13/23	PRODUCT NAME
Rev:	HOODED BACKSTOP
Drawn: CW	MODEL NO.
Sheet: 6 of 7	1240-00-SPEC

INSTALLATION INSTRUCTIONS

MESH INSTALLATION: Separate the wire mesh as the heavier material (9 GA) is to be used along the rear panel and the wings while the lighter material (11 GA) is to be used on the hood. The mesh is cut to the approximate size and shipped in rolls.

1. Cut four pieces of (9 GA x 10' mesh) 10 feet wide to be installed between the vertical posts of the rear panel and the wings. Attach each piece of mesh using one 10 foot tension bar on each end of the mesh along with the tension bands and bolts provided. Place tension bands on 18 to 20 inch centers. The mesh is placed against the playing field side of the backstop with the tension bands parallel and adjacent to the vertical posts. The mesh must be tight; remove strands as necessary to achieve the proper tension.
2. Secure the mesh to the top, center and bottom of the horizontal rails with tie wires every 12 inches.
3. Cut one piece of (11 GA x 10' mesh) 20' wide. Attach the mesh to the rear of the hood panel using one tension bar on each end of the piece along with the tension bands and hardware provided. Tension bands should be used on 18 to 20 inch centers. The mesh must be tight; remove strands as necessary to achieve the proper tension.
4. Secure the mesh to the top, center and bottom of the horizontal rails of the hood supports with tie wires every 12".
5. Cut two 10' long pieces of 11 GA mesh into two triangles to cover the remainder of the hooded area. Use the hood as a template.
6. Install two 10' tension bars in each triangular mesh piece along the two edges where the wire ends are NOT twisted together (knuckled salvage edge). Attach the mesh in the corners of the hood so the edge of the mesh without the tension bar is along the horizontal rail. Use tension bands on 18" to 20" centers to secure to the hood supports. The mesh must be tight; remove one to two strands as necessary to achieve the proper tension.
7. Pull the bottoms of each triangular mesh piece tight and secure with tie wires every 8" to the horizontal rails.
8. Inspect for loose hardware and tighten as necessary. Also look for sharp wires and either cut or turn back into the fabric as necessary.
9. Replace the turf to cover the exposed tops of the footings.

	Date: 3/13/23	PRODUCT NAME
	Rev:	HOODED BACKSTOP
	Drawn: CW	MODEL NO.
	Sheet: 7 of 7	1240-00-SPEC