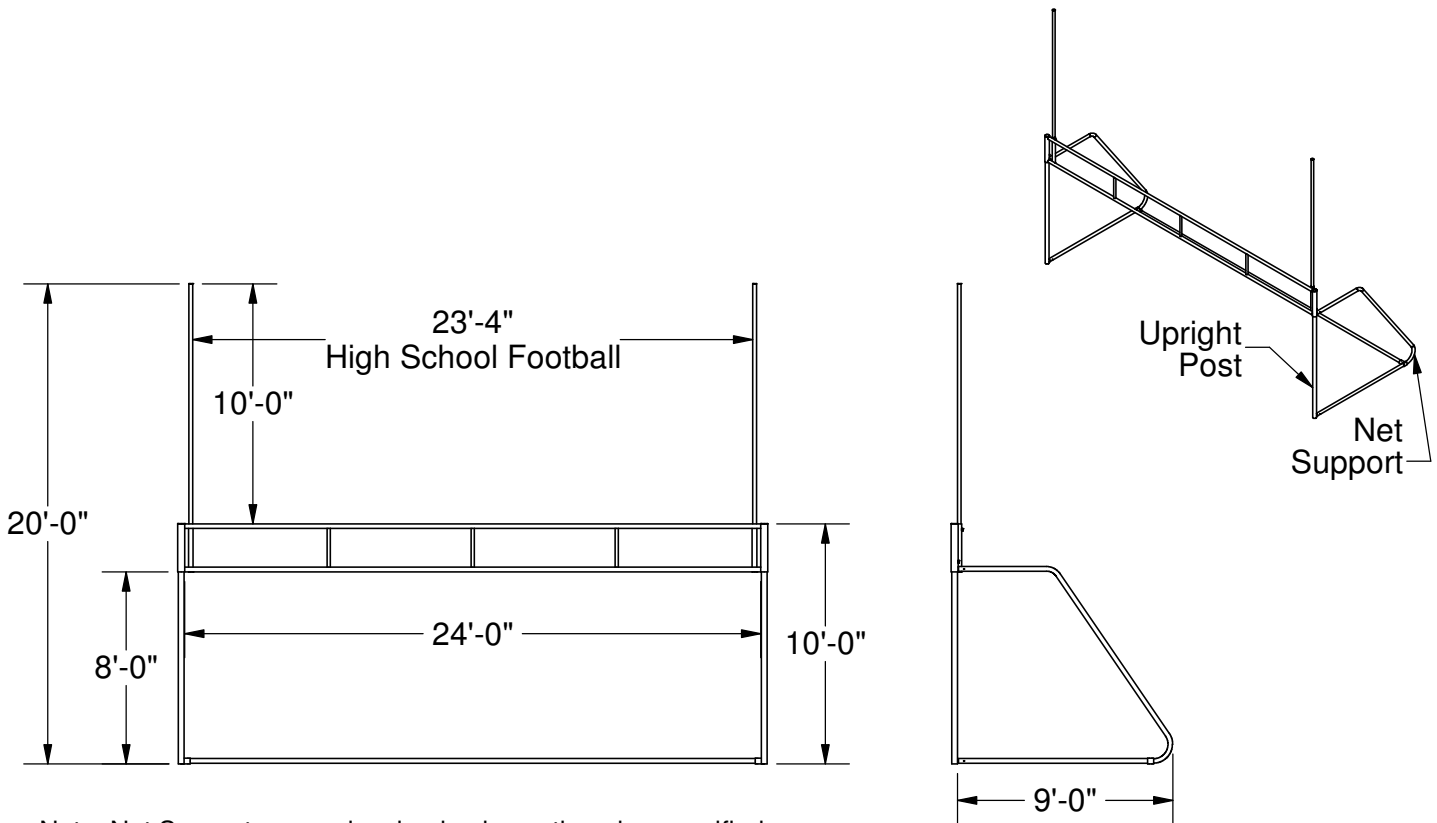


PORTABLE COMBO SOCCER / FOOTBALL GOAL

MODEL #2224-03 23' 4" WIDE GOAL PORTABLE W/ 2 NET SUPPORTS (1,050 LBS)



Note: Net Supports are galvanized unless otherwise specified.

GENERAL: A pair of heavy-duty, all galvanized steel, combination goals for both soccer and football. Goals comply with NCAA regulations for openings and heights of both. Goals are offered with two removable soccer net supports, which help maintain net shape, or without net supports. Soccer nets are not included with the goals.

Materials: Support Posts: 2-7/8" O.D. galvanized steel.


Crossbar Assembly: 2-3/8" O.D. galvanized steel with vertical support members of 1-5/8" O.D.

Uprights: 1-7/8" O.D. fit into 2-3/8" O.D. pipe sleeves welded to crossbar assembly.

Soccer Net Supports: 2-3/8" O.D. Top of supports secure to truss assembly using welded stubs.

Finish: All welds are ground smooth. All hardware is zinc-plated for long rust-free service.

Warranty Period: 10 Years

 <p>ATHLETIC MFG. CO.</p>	Date: 3/28/2013	SPECIFICATION / INSTALLATION INSTRUCTIONS
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INSTALLATION INSTRUCTIONS:

1. The support posts, 2-7/8" O.D. x 10' long are inserted in the sleeves at the ends of the crossbar assembly until fully seated. Tighten set screws on the sleeves one full turn past hand tight with a hammer and wrench to secure posts. Position crossbar assembly so the stubs face the rear of the goal.
2. Bolt net supports onto stubs using 3/8" x 3" hex bolts.
3. Insert uprights into sleeves and tighten set screws. Attach wind flags with double snap-hooks provided.


NOTE: THE SPREADER PIPE MUST BE INSTALLED AT TIME OF INSTALLATION. THIS UNIT CANNOT BE USED WITHOUT SPREADER PIPE INSTALLED!

COMBINATION FOOTBALL / SOCCER

ITEM	DESCRIPTION	-03
1	SUPPORT POST ASSEMBLY	4
2	TRUSS ASSEMBLY	2
3	UPRIGHT ASSEMBLY	4
4	NET SUPPORT ASSEMBLY	4
5	HARDWARE KIT	1

COMBINATION FOOTBALL / SOCCER

ITEM	HARDWARE	LOCATION	-03
1	1/2" x 3/4" SET SCREW	UPRIGHTS & GOAL POST	16
2	WIND FLAG	UPRIGHTS	4
3	DOUBLE SNAP HOOK	UPRIGHTS	4
4	3/8" x 3" HEX BOLTS	NET SUPPORT TO GOAL	6
5	3/8" NYLOCK NUTS	NET SUPPORT TO GOAL	6

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