## 4" x 4" PERMANENT NCAA REGULATION SOCCER GOALS

8' H x 24' W

#2236-03G STEEL - TWO NET SUPPORTS - 8'H x 24'W (706 LBS) PER SET #2236-03A ALUMINUM - TWO NET SUPPORTS - 8'H x 24'W (366 LBS) PER SET

## **SPECIFICATIONS:**

NCAA soccer goal which provides a 8'H x 24'W front inside opening.

Crossbar and Uprights - a single length of 4" x 4" Square steel or aluminum tubing, powder coated white. Crossbar is bolted to uprights.

All hardware is zinc-plated or Stainless Steel for long, rust free service.

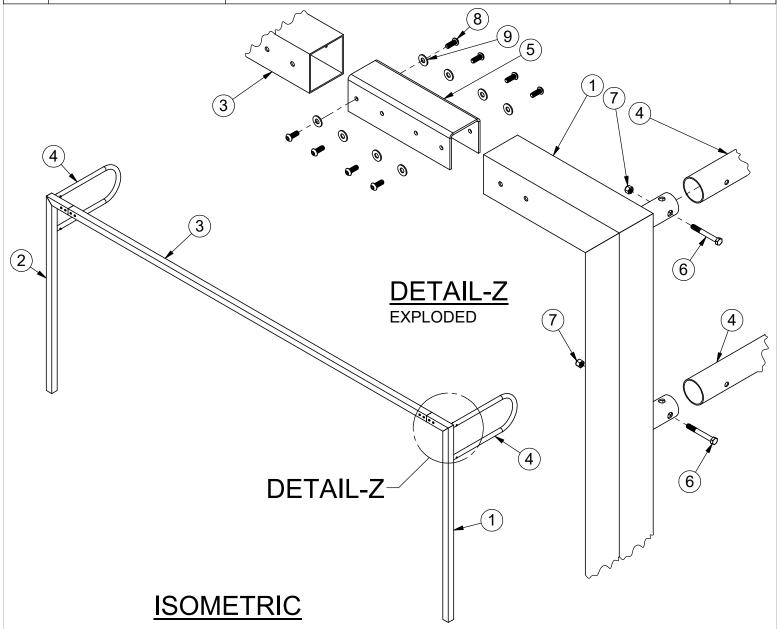
Warranty period: 10 years

## **INSTALLATION:**

- 1. Dig footing holes per detail. Required footing size may vary depending on local building codes
- 2. Lay Upright/Corner Assemblies parallel on the ground according to width of goal ordered with pipe stubs facing up
- 3. Assemble crossbar to upright/corner assemblies with 3/8"-16 x 3/4" Button Head Bolts & 3/8" Washers. Use hex key wrench to tighten.
- 4. Tighten all bolts and set screws, cut and peen any excess threads.
- 5. Carefully rotate goal into upright position. Lower goal into footing holes, plumb and brace.
- 6. Brace so crossbar bottom is 8'-0" above finish grade depending on model ordered. Shim from below if needed.
- 7. Pour concrete to within 2" of finished grade and let set for 3 days.
- 8. Cover concrete footings with soil/turf, synthetic turf, or any appropriate field surfacing material.

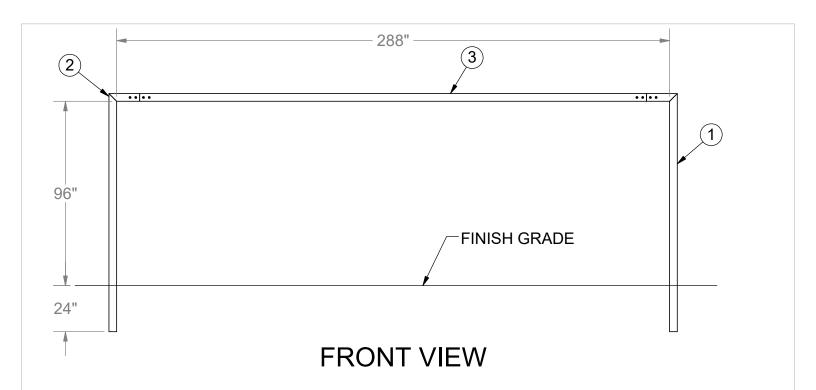
SPORT & SITE ELEMENTS FOR LIFE OUTSIDE  WWW. PWATHLETIC.com 1-800-687-5768	Date: 7	7/26/2017	SOCCER GOAL
	Rev:	Α	
	Drawn:	BDYE	MODEL NO.
			SPEC 2236-03A-03G
	Sheet:	1 of 3	

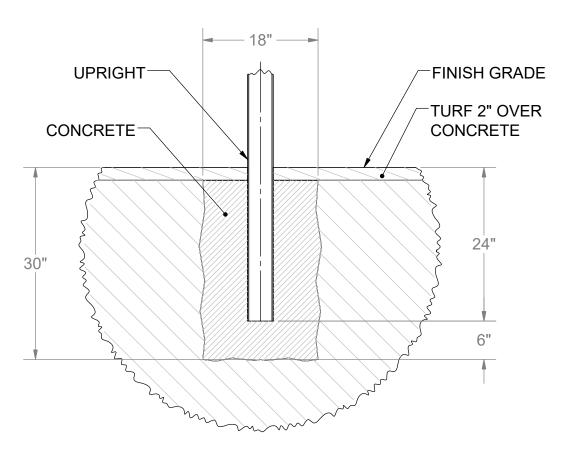
BOM				
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	
1	SAS-500-2236-03G	RIGHT 4x4 UPRIGHT	2	
2	SAS-500-2236-03G	LEFT 4x4 UPRIGHT	2	
3	SQT-048-2200-G	CROSSBAR 4 x 4 STOCK	2	
4	RT-0002-1000-G	2 3/8"x 11G WALL LOOP	4	
5	PL-045-2200-G	STEEL CHANNEL SLEEVE (4x4)	4	
6	HWHB383	3/8"x16 x 3" ZINC HEX BOLT	8	
7	HWLN38	3/8"-16 ZINC LOCK NUT	8	
8	HWBHSS3834	3/8"-16 x 3/4" SS BUTTON HEAD BOLT	32	
9	HWFLWASS38	3/8" SS FLAT WASHER	32	





Date:	7/26/2017	PRODUCT NAME	
Rev:	Α	SOCCER GOAL	
Drawn	BDYE	MODEL NO.	
Shoot:	2 of 2	SPEC 2236-03A-03G	





## **FOOTING DETAIL**



Rev: A
Drawn: BDYE

Sheet: 3 of 3

Date: 7/26/2017 PRODUCT NAME

Rev: A SOCCER GOAL

MODEL NO.

SPEC 2236-03A-03G