2" x 4" PERMANENT NCAA REGULATION SOCCER GOALS

8' H x 24' W

#2238-01G STEEL - NET SUPPORTS - 8'H x 24'W (608 LBS) PER SET #2238-01A ALUMINUM - NET SUPPORTS - 8'H x 24'W (328 LBS) PER SET

SPECIFICATIONS:

NCAA soccer goal which provides a 8'H x 24'W front inside opening.

Crossbar and Uprights - a single length of 2" x 4" x 11ga rectangular steel or aluminum tubing, powder coated white. Crossbar is bolted to uprights.

All hardware is zinc-plated or Stainless Steel for long, rust free service.

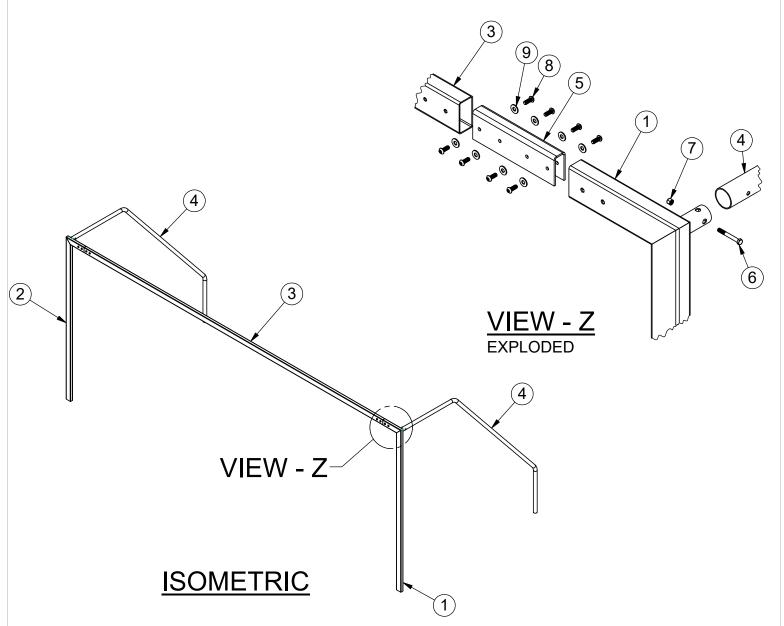
Warranty period: 10 years

INSTALLATION:

- 1. Dig footing holes per detail. Required footing size may vary depending on local building codes
- 2. Lay Upright/Corner Assemblies parallel on the ground according to width of goal ordered with pipe stubs facing up
- 3. Assemble crossbar to upright/corner assemblies with 3/8"-16 x 3/4" Button Head Bolts & 3/8" Washers. Use hex key wrench to tighten.
- 4. Tighten all bolts and set screws, cut and clean any excess threads.
- 5. Carefully rotate goal into upright position. Lower goal into footing holes, plumb and brace.
- 6. Brace so crossbar bottom is 8'-0" above finish grade depending on model ordered. Shim from below if needed.
- 7. Pour concrete to within 2" of finished grade and let set for 3 days.
- 8. Cover concrete footings with soil/turf, synthetic turf, or any appropriate field surfacing material.

ATHLETIC MFG. CO.	Date:	7/26/2017	
	Rev:	Α	SOCCER GOAL
	Drawn:	BDYE	MODEL NO.
			SPEC 2238-01A-01G
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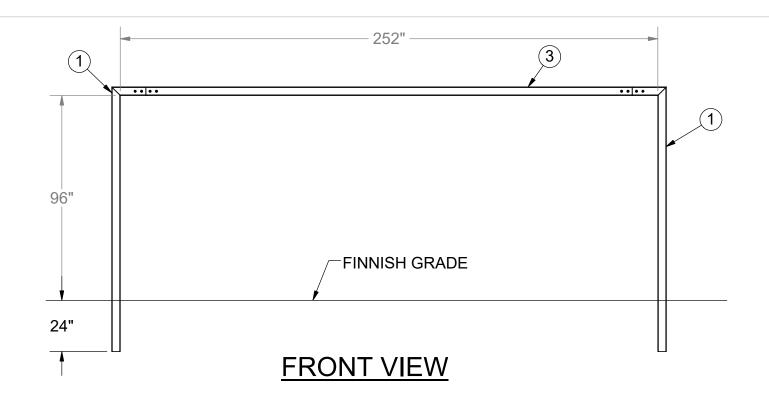
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	SAS-509-2238-39-A	RIGHT UPRIGHT	1
2	SAS-509-2238-39-A	LEFT UPRIGHT	1
3	RCT-024-2238-39-A	2X4 RECTANGLE TUBE (CROSSBAR)	1
4	RT-044-2200-8-PERM	NET SUPPORT TUBE	2
5	PL-045-2238-39-S-PC	STEEL CHANNEL SLEEVE (2X4)	2
6	HWHB383	3/8"X16 X 3" SS HEX BOLT	2
7	HWLN38	3/8"-16 LOCK NUT	2
8	HWBHSS3834	3/8"-16 X 3/4" BUTTON HEAD BOLT	16
9	HWFLWASS38	3/8" FLAT WASHER	16

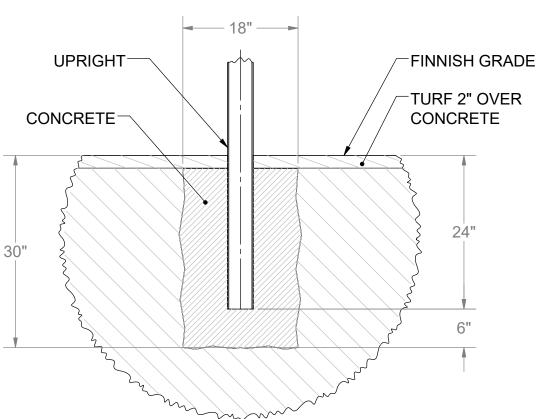




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FOOTING DETAIL



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7/26/2017 PRODUCT NAME

SOCCER GOAL

MODEL NO.

SPEC 2238-01A-01G