

2" x 4" PERMANENT NCAA REGULATION SOCCER GOALS

6'6" H x 12' W

#2238-13G STEEL - NET SUPPORTS - 6'6" H x 12' W (430 LBS) PER SET

#2238-13A ALUMINUM - NET SUPPORTS - 6'6" H x 12' W (242 LBS) PER SET

SPECIFICATIONS:

NCAA soccer goal which provides a 6'6" H x 12' W front inside opening.

Crossbar and Uprights - a single length of 2" x 4" rectangular steel or aluminum tubing, powder coated white. Crossbar is bolted to uprights.

All hardware is zinc-plated or Stainless Steel for long, rust free service.

Warranty period: 10 years

INSTALLATION:

1. Dig footing holes per detail. Required footing size may vary depending on local building codes
2. Lay Upright/Corner Assemblies parallel on the ground according to width of goal ordered with pipe stubs facing up
3. Assemble crossbar to upright/corner assemblies with 3/8"-16 x 3/4" Button Head Bolts & 3/8" Washers. Use hex key wrench to tighten.
4. Tighten all bolts and set screws, cut and peen any excess threads.
5. Carefully rotate goal into upright position. Lower goal into footing holes, plumb and brace.
6. Brace so crossbar bottom is 6'6" above finish grade depending on model ordered. Shim from below if needed.
7. Pour concrete to within 2" of finished grade and let set for 3 days.
8. Cover concrete footings with soil/turf, synthetic turf, or any appropriate field surfacing material.



Date: 7/26/2017

Rev: A

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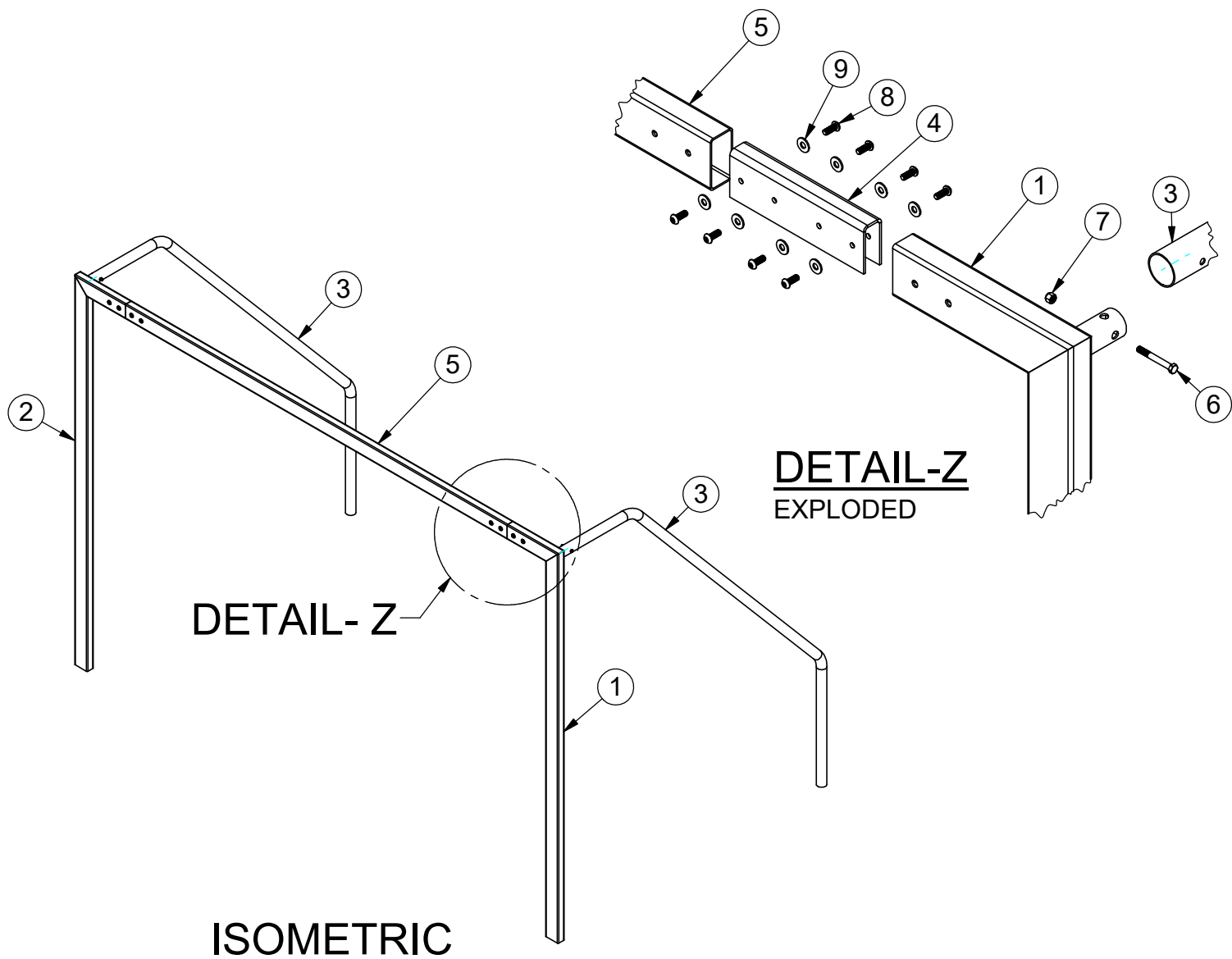
PRODUCT NAME

SOCCER GOAL

MODEL NO.

SPEC 2238-13A-13G

| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |
|----------|----------------------------------|------------------------------------|------|
| 1 | SAS-513-2238-6.6-12A,13A,18A,19A | RIGHT UPRIGHT | 2 |
| 2 | SAS-513-2238-6.6-12A,13A,18A,19A | LEFT UPRIGHT | 2 |
| 3 | RT-042-2200-13G,19G-6.6 | NET SUPPORT TUBE | 4 |
| 4 | PL-045-2238-39-S-PC | CHANNEL SLEEVE (2x4) | 4 |
| 5 | RCT-024-2238-39-12G,13G-12 | 2x4 RECTANGLE TUBE (CROSS BAR) | 2 |
| 6 | HWHB383 | 3/8"x16 x 3" ZINC HEX BOLT | 4 |
| 7 | HWLN38 | 3/8"-16 ZINC LOCK NUT | 4 |
| 8 | HWBHSS3834 | 3/8"-16 x 3/4" SS BUTTON HEAD BOLT | 32 |
| 9 | HWFLWASS38 | 3/8" SS FLAT WASHER | 32 |
| 10 | VCI8385 | HEAVY DUTY SOCCER NET,6.5 X 12(PR) | 1 |
| 11 | 8373 | SOCCER NET TIES (24 PER SET) | 1 |



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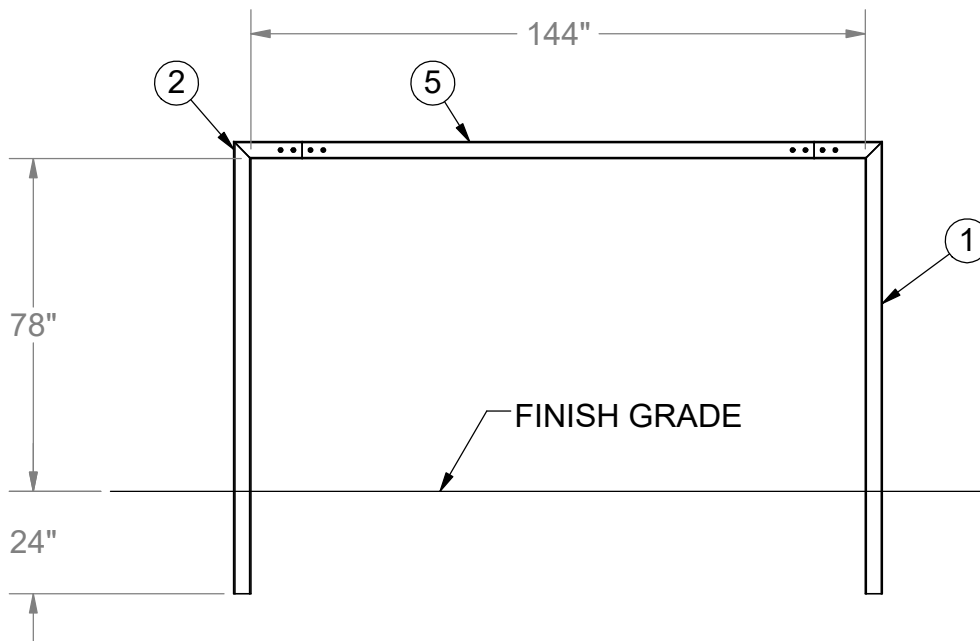
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PRODUCT NAME

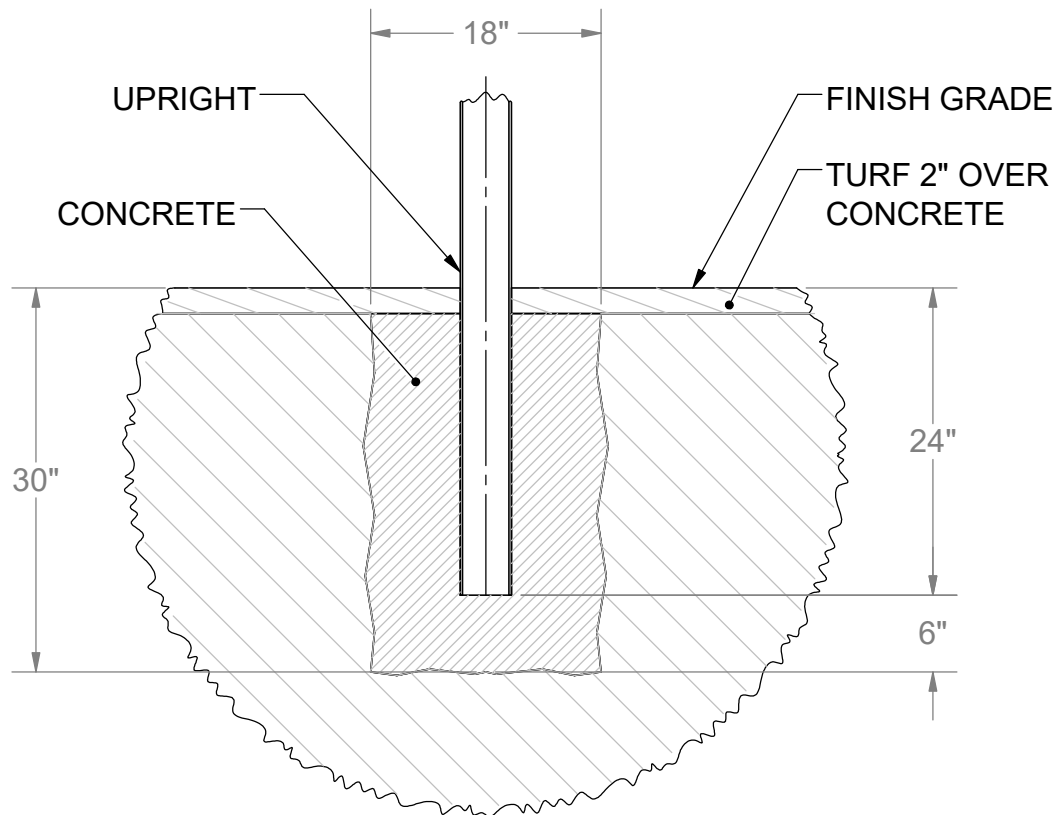
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FRONT VIEW



FOOTING DETAIL



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